

## INSTALLATION INSTRUCTIONS

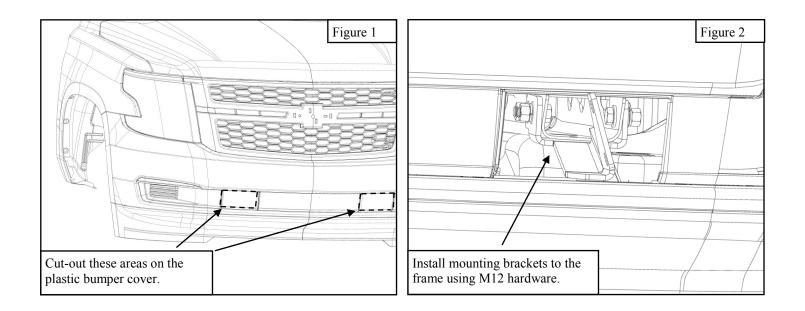
## APPLICATION: ULTIMATE BULL BAR2015 & UP CHEVY TAHOE AND SUBURBAN APP PART # 32-3620 & 32-3625

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR ASSEMBLY	RATCHET
2 / 3	2	MOUNTING BRACKETS— DRIVER / PASSENGER	UTILITY KNIFE
4	6	M12 HEX HEAD CAP SCREW (YELLOW ZINC)	18MM SOCKET
5	12	M12 FLAT WASHER (YELLOW ZINC)	ALLEN WRENCH
6	6	M12 LOCK WASHER (YELLOW ZINC)	9/16" WRENCH
7	6	M12 HEX NUT (YELLOW ZINC)	TORQUE WRENCH
8	4	3/8" BUTTON HEAD BOLT (STAINLESS)	18MM WRENCH
9	8	3/8" FLAT WASHER (STAINLESS)	
10	4	3/8" LOCK WASHER (STAINLESS)	
11	4	3/8" HEX NUT (STAINLESS)	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
- 2. Remove factory tow hooks (if equipped). They cannot be re-used.
- Trim the plastic in the area shown in Figure 1. Repeat for the passenger side. 3.
- 4. Loosely install the Driver Side Mounting Bracket using the supplied M12 hardware as shown in Figure 2. Repeat for the passenger side.

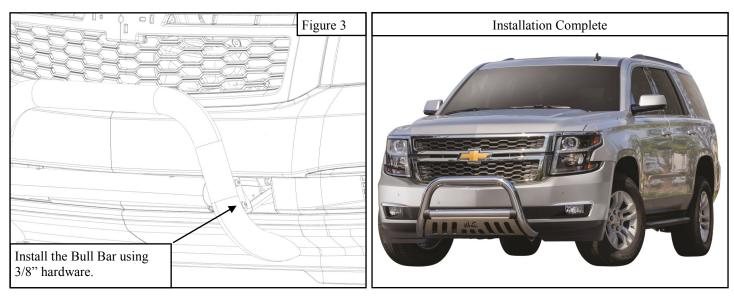


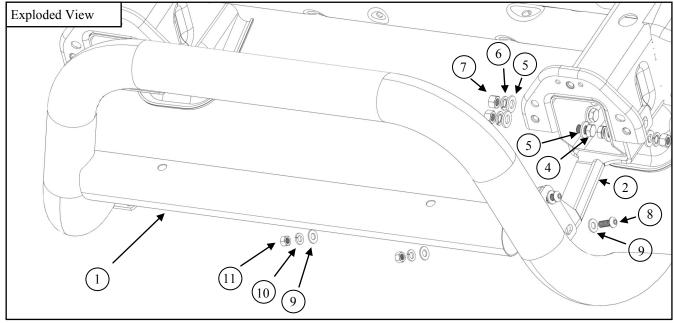


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- 5. Remove the factory front license plate holder. It cannot be re-used.
- 6. With assistance hold the Bull Bar up to the previously installed brackets. Loosely attach the Bull Bar to the brackets using the supplied 3/8" hardware. Refer to Figure 3.
- 7. Align and adjust the Bull Bar as necessary. Tighten and torque all hardware: 3/8" to 20-25 ft-lbs., M12 to 50-55 ft-lbs.
- 8. Westin offers a Bull Bar Front License Relocator Kit (P/N 32-0055) for use on vehicles registered in states that require a front license plate.





## CARE INSTRUCTIONS:

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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