



# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2005-12 TOYOTA TACOMA REG CAB  
APP PART # 23-3690, 23-3695  
E SERIES STEP BARS

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	13MM SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	ALLEN KEY (INCLUDED)
4,5	2	REAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	RATCHET
6	8	M8 HEX HEAD BOLTS	TORQUE WRENCH
7	8	M8 FLAT WASHERS	
8	8	M8 LOCK WASHERS	
9	8	M10 BUTTON HEAD BOLTS, STAINLESS STEEL	
10	8	M10 TOOTHED LOCK WASHERS, STAINLESS STEEL	
11	8	M10 FLAT WASHERS, STAINLESS STEEL	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Remove the plastic inserts (2 per bracket) from the underside of rocker panel and attach the brackets to the existing O.E. mounting points (threaded) by using (2) M8 Hex head bolt, (2) M8 Flat Washers, (2) M8 Lock Washers per bracket. See Figure #1. Do not tighten at this time.
3. Attach the step bars to the bracket cradles using (2) M10 Button head bolts, (2) M10 Toothed Lock Washers, (2) M10 Flat Washers. NOTE: Passenger Side Bar was packaged with a Pink sleeve. (Repeat steps on Driver Side) See Figure #2
4. Verify that the side bars are level and square with the side of the vehicle and then completely tighten all hardware, torque all M8 hardware to 20-25 ft lbs, and M10 to 30 ft lbs

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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