

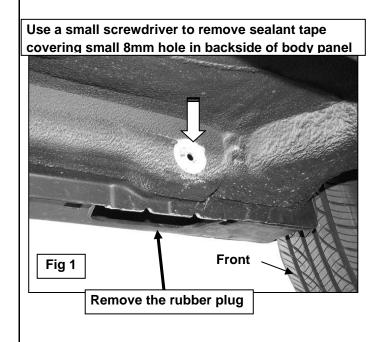
Passenger/Right Side Front Mounting Bracket 8mm x 30mm — Passenger/Right Side Rod Bolt for Front Bracket 8mm x 30mm Driver/Left Side Rod Bolt for Front Bracket

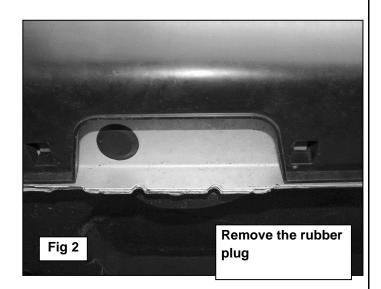
Driver/Left Side Front Mounting Bracket

INSTALLATION PROCEDURE:

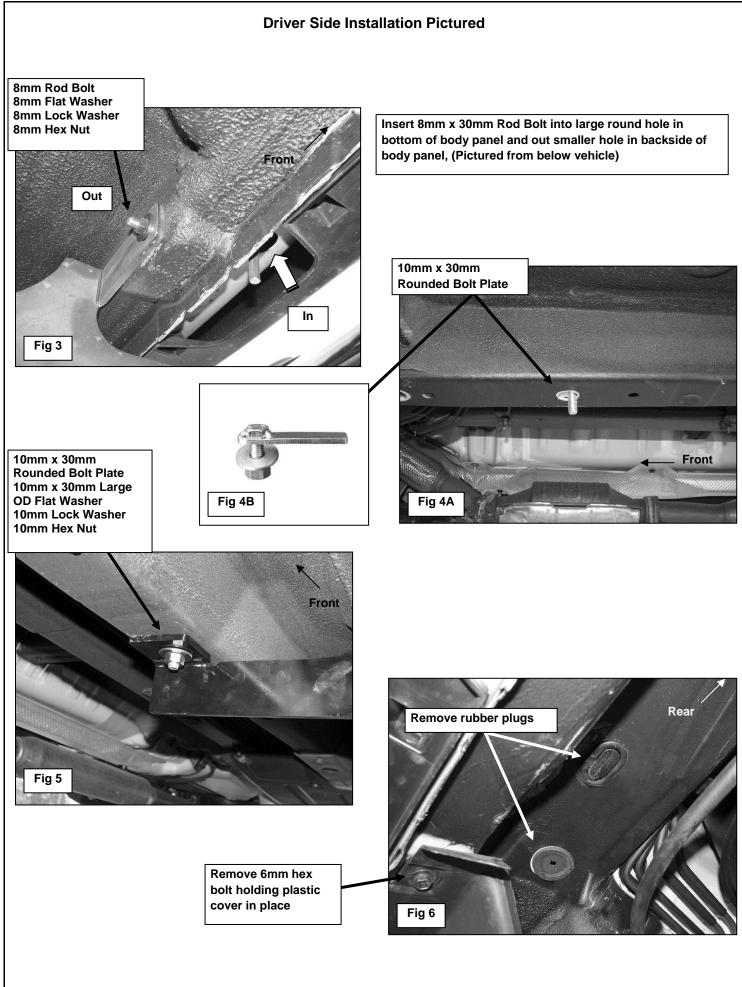
- 1. Starting at the front, driver side of the vehicle locates the round hole in the backside of the body panel, (Figure 1). NOTE: The hole will be covered by sealing tape and undercoating. Use a small screwdriver to locate and remove the tape.
- 2. Remove the rubber plug covering the hole in the bottom of the body panel next to the pinch weld, (Figure 2). Insert the driver side 8mm x 30mm Rod Bolt into the large hole in the bottom of the body panel and out the smaller hole in the backside of the body panel identified in Step 2, (Figure 3).
- Next, locate the oval slot in the bottom of the inner frame channel, (Figure 4A). Insert (1) 10mm x 30mm Rounded Bolt Plate into the frame channel, (Figure 4B). Select the driver side Front Frame Bracket. Hang the bracket from the 8mm Rod Bolt with (1) 8mm Flat Washer, (1) 8mm Lock Washer and (1) 8mm Hex Nut, (Figure 3). Secure the Bracket to the Rounded Bolt Plate with the supplied (1) 10mm x 30mm x 2.5mm Large Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (Figure 5). Snug but do not tighten hardware at this time.
- 4. Moving toward the rear of the vehicle, remove the factory 6mm hex bolt securing the plastic cover to the floor channel, (Figure 6). Remove the rubber plugs covering the round and oval holes in the floor panel pictured in Figure 6. Insert (1) 10mm Bolt Plate into the round opening. Insert (1) 10mm T-Bolt Plate into the oval opening, (Figure 7). IMPORTANT: Rotate T-Bolt Plate 90-degrees to the direction of the oval opening.
- Position the driver side Rear Frame Bracket up to the vehicle and partially attach the Bracket to the (2) Bolt Plates inserted into the body panel. Secure using the included (2) 10mm x 30mm Large OD Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, (Figure 8). Snug but do not tighten hardware at this time.
- 6. Select the Passenger Side Rear Support Bracket. Hold the Bracket up to the threaded hole in the floor channel and insert the included (1) 6mm x 25mm Hex Bolt with (1) 6mm Lock Washer and (1) 6mm Flat Washer through the plastic cover, the Support Bracket and into the floor channel, (Figure 9). Do not tighten hardware at this time.
- 7. Line the mounting surface on the Support Bracket with the (2) holes in the Rear Mounting Bracket. Bolt the Support Bracket to the Mounting Bracket with the included (2) 10mm x 30mm Hex Bolts, (4) 10mm x 20mm STD OD Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, (Figure 10). Snug but do not tighten hardware at this time.
- Carefully position the driver Sidebar up to Mounting Brackets and attach it using the included (4) 8mm x 25mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, (Figure 10). Do not tighten hardware at this time.
- 9. Level and adjust Sidebar properly and tighten all hardware.
- 10. Repeat steps 2 10 for passenger Sidebar installation.
- 11. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

Driver Side Installation Pictured

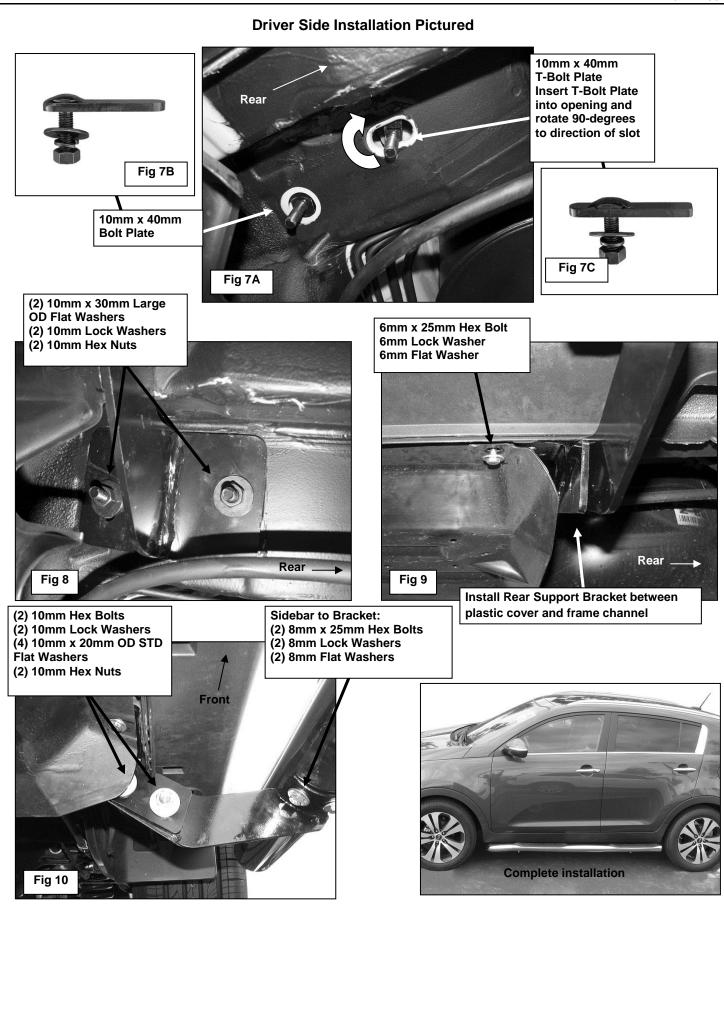


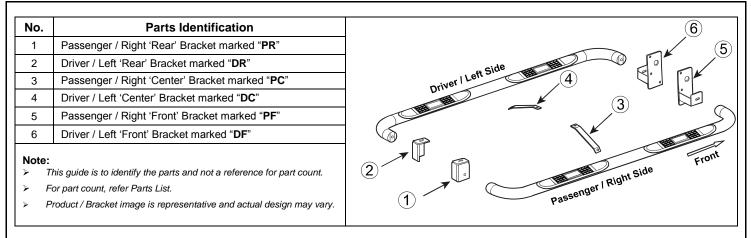


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PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware. Recheck hardware count as per the part list.

6. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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