

**25569**  
**25569B**  
**09-12 FORD**  
**F150**



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**Bumper Billet**

**TOOLS REQUIRED:**

Phillips Screwdriver

**PARTS LIST**

- (2) #8 1" Screws
- (2) U Nuts
- (2) 2" Flange Brackets
- (1) Bumper Billet

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

**Step 1**

Remove the factory license plate holder. Next insert the billet grille into the bumper opening. Make sure the side of the billet grille with the two small metal tabs that extend down and away from the grille are on the bottom. (Fig 1) The two tabs will slide into a slot in the plastic on the bottom edge of the bumper opening. (Fig 2)

**Step 2**

On the bottom edge of the factory bumper are two metal tabs with holes. With the billet grille inserted into the bumper opening take two #8 screws and put them up through the billet grille tabs and the tabs with holes on the bottom edge of the factory bumper. Use a u-nut secured on the flange bracket on the top side of the bumper tabs and tighten with a phillips screwdriver. (Fig 3) Installation complete.

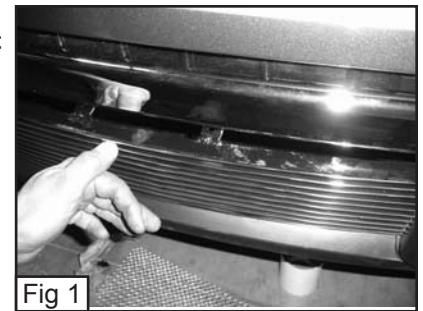


Fig 1

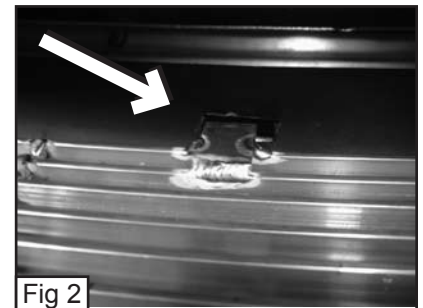


Fig 2

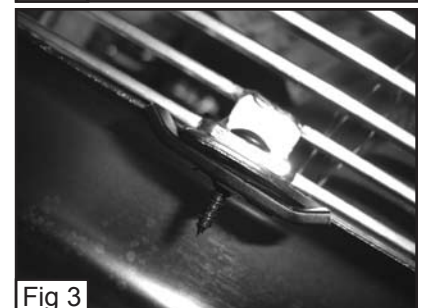


Fig 3