

25114
25114B
11-12 CHEVY
SILVERADO HD
2500HD/3500



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Bumper Billet Grille - Top Steel Opening - 1 Pc.

TOOLS REQUIRED:
Socket & Ratchet Set
Screwdriver Set

PARTS LIST
(2) 6" Flange Brackets
(2) #8 U-Nuts
(2) 1 1/4" #8 Button Head Screws

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.



Step 1 Factory Grille Removal

Remove the factory grille from the vehicle. There are 10 plastic pop clips on the radiator top cover, remove them (Fig 1) and remove the radiator cover. Now remove the four 10mm bolts from the top of the factory grille (Fig 2). Now reach down behind the factory grille and unlatch the plastic latches along the bottom of the back side of the factory grille and remove the grille from the vehicle.

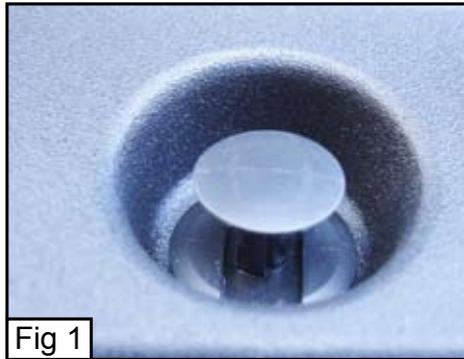


Fig 1

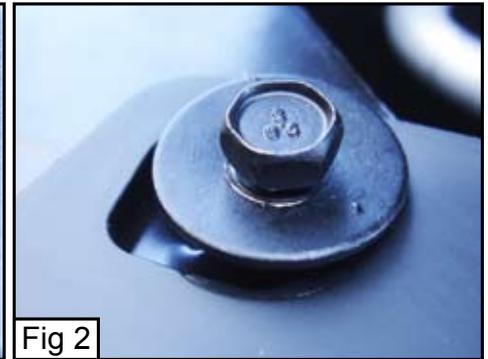


Fig 2

Step 2 Billet Installation

This section will guide you through installing the billet grille. Take the two flange brackets and install the u-nuts onto them with the hole in the u-nut lining up with the hole in the flange bracket. The barb on the u-nut will be on the bracket bottom side in the picture shown (Fig 3). Insert the billet grille into the bumper opening. Insert the two screws through the billet bars and the small square tabs welded to the backside of the billet grille and through the flange bracket hole and the u-nut. The bent ends of the flange bracket will face forward. Tighten the screws, Reinstall the factory grille. Installation complete.

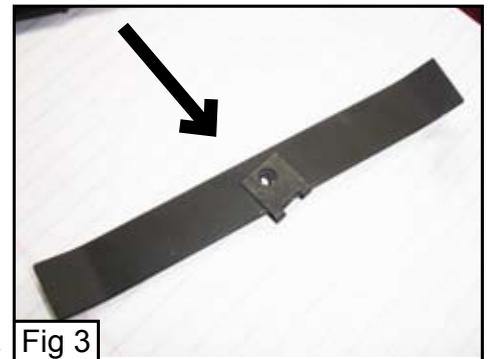


Fig 3