



2014 CHEVROLET CAMARO RS PKG

Upper Class Bumper Replacement

TOOLS REQUIRED:

Socket and Ratchet Set
Flat/Phillips Screwdrivers
1/8" Drill Bit and Drill Motor

PARTS LIST

(1) grille
(24) Small T-Brackets
(24) Grille Fasteners
(2) 10/32" Nylon Lock Nuts
(2) 1" Black Fender Washers



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Bumper Cover Removal

From underneath the front of the vehicle use a 10mm socket and ratchet to remove six bolts where the bottom of the bumper cover attaches to the bottom plastic splash guards (Fig 1). Inside of each front wheel fenderwell remove three Torx screws with a T15 Torx bit (Fig 2) these are the screws that secure the fenderwell splash guard to the front bumper cover. Pull back the plastic splash guard in the fenderwell and remove four 10mm bolts from each fenderwell (Fig 3). Now open the hood and locate four bolts in the metal cover plate that surrounds the hood latch and remove them. Remove six plastic pop clips from along the top of the bumper cover under the hood with a flat screwdriver (Fig 4). Remove the metal plate that surrounds the hood latch. With a helper pull the entire bumper cover forward only about a foot and reach behind the passenger side of the bumper cover and unplug the fog lights from the wiring harness. Now you can fully remove the bumper cover. With the bumper cover sitting on a workbench use a flat screwdriver to unlatch the plastic reinforcement and plastic latches that hold the plastic bumper air intake vent to the bumper cover and remove the air intake vent and the plastic factory bumper insert.

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Fig 1



Fig 2



Fig 3



Fig 4



Step 2 Mesh Grille Installation

From the back of the factory bumper cover take the mesh grille and install it onto the latches that the plastic factory bumper insert was removed from, the mesh grille has slots in it that will line up with the factory latches. Press the mesh grille on flush. Install the T-brackets into the small slots in the mesh grille where the larger slots are (Fig 5). Now install the grille fastener clips onto the plastic latches to secure the mesh grille to the bumper cover (Fig 6). Reinstall the black plastic reinforcement onto the back of the bumper cover (Fig 7). Use the two black washers and nylon lock nuts to secure the plastic reinforcement to the threaded studs on the back of the mesh grille (Fig 8). Reinstall the bumper cover in the reverse order from above, remember to reconnect the fog lamps. Installation complete.

