

# **T-REX**

## **Billet Grilles**

20477

**07-08 DODGE  
CALIBER**

20477

**07-08 DODGE  
CALIBER**

### 1 PC BILLET INSERT

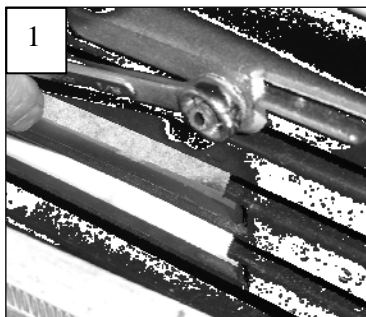
#### Tools Required:

Phillips / Slotted Screwdrivers  
10mm / 12mm Sockets  
Black Spray Paint (Optional)

#### Hardware / Parts List:

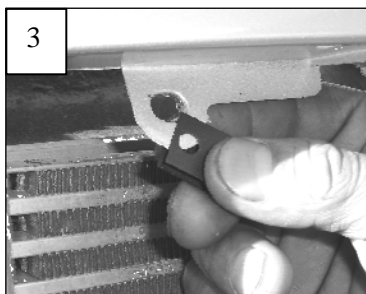
1 Billet Insert (21 bars)  
4 #8 X 1" Screws (#6 Head)  
4 #8 U-Nuts  
2 1/2" x 1/2" Spacers

### Read and understand instructions before attempting installation



#### Step 1

Open the hood and remove the 10mm bolts securing the radiator cover. Unscrews the four Phillips screws along the top of the grille; remove the radiator cover. Pull the bumper cover forward to remove the six 12mm nuts retaining the grille (1). Use a slotted screwdriver to unclip the molded tabs around the perimeter of the grille; remove the grille (2).



#### Step 2

On lighter color vehicles a coat of black spray paint may be applied to the inner edge of the grille opening. This will hide the inner mounting surfaces. Test fit the billet in place. Note the tabs welded to the billet. Remove the billet and install a u-nut onto the molded inner edge of the bumper cover; aligned with the mounting tabs (3). If a bumper insert is going to be installed; install it at this time and then proceed to Step 3.



#### Step 3

Install the four screws into the tabs on the billet. Center the grille in place; start to thread the lower screws (do not tighten). Place a 1/2" x 1/2" spacer on the upper screws and thread in place. Re-install the radiator cover. ***Thank you for purchasing your T-Rex billet grille. 5/24/06***