

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### Chevrolet 2015-18 Silverado 2500/3500 Front Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### KIT CONTENTS:

- 1-Front Bumper
- 1-Drivers Side Bumper Bracket
- 1- Passengers Side Bumper bracket
- 4-2" Cube LED Lights
- 1-20 Inch Dual LED Light
- 2-2 to 1 2" pod adaptors

#### TOOLS NEEDED:

- 10mm Wrench or Socket
- 15mm Wrench or Socket
- 17mm Wrench or Socket
- 18mm Wrench or Socket
- Body Saw
- Body Trim Puller
- Ratchet

#### HARDWARE INCLUDED:

- 8-4mm x 10mm Button head screws
- 4-6mm Flat Washer
- 2-6mm x 20mm Button head screws
- 2-6mm Lock Nut
- 4-8mm Lock Washer
- 2-8mm Hex Nut
- 2-8mm x 16mm Hex Bolt
- 2-8mm x 25MM Hex Bolt
- 6-8mm Flat Washer
- 6-10mm Lock Washer
- 6-10mm Hex Nut
- 6-10mm x 35mm Hex Bolt
- 12-10mm Flat Washer



#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

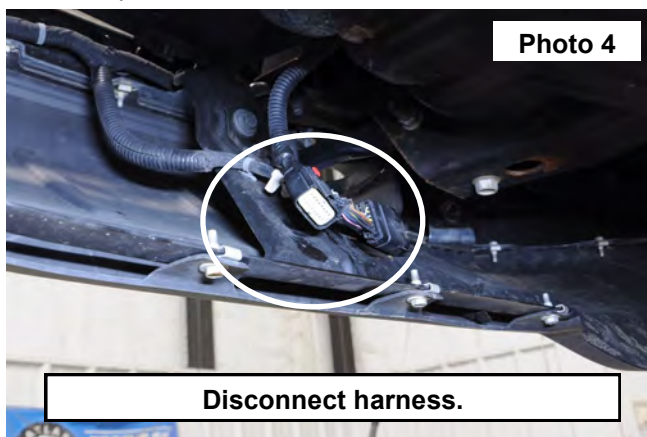
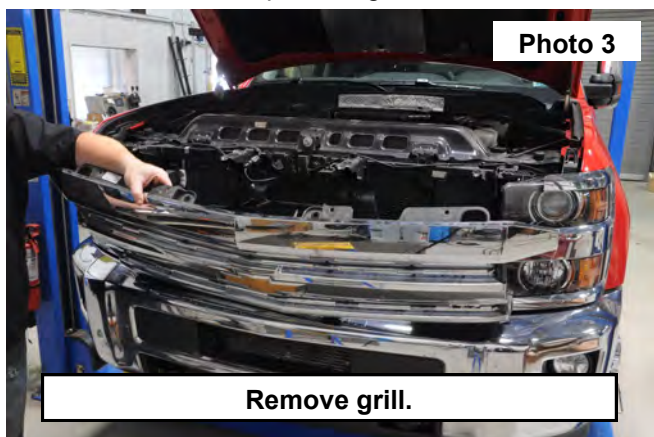


## INSTALLATION INSTRUCTIONS

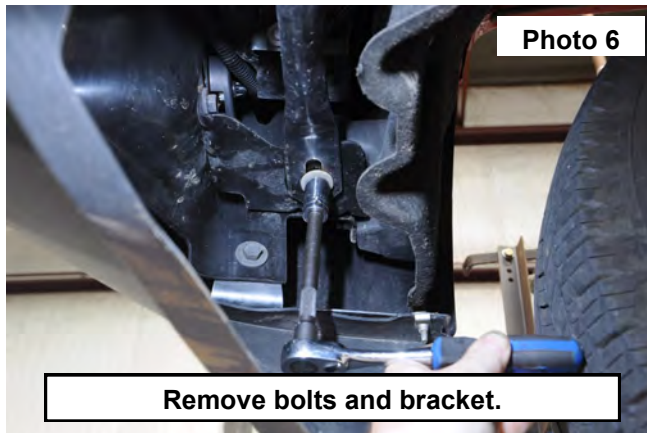
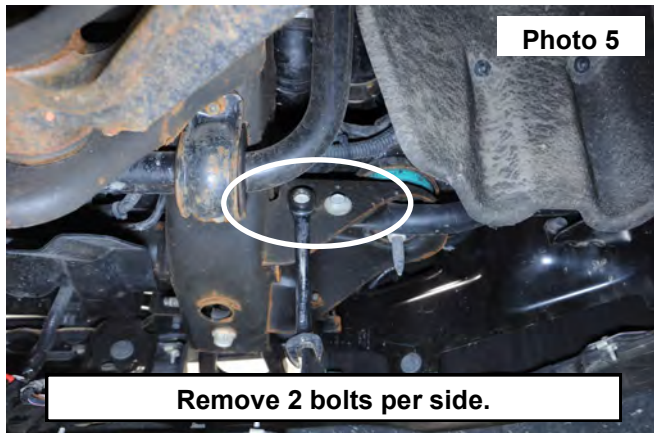
1. Remove the 12 clips from plastic radiator bezel using a body trim puller. Save hardware for reuse. **See Photo 1.**
2. Remove the 4 bolts securing the grill to vehicle using a 10mm socket. **See Photo 2.** Save hardware for later use.



3. Lightly pull grill outward to release clips. Remove grill and set aside. **See Photo 3.**
4. Disconnect the bumper wiring harness as shown below the front bumper. **See Photo 4.**

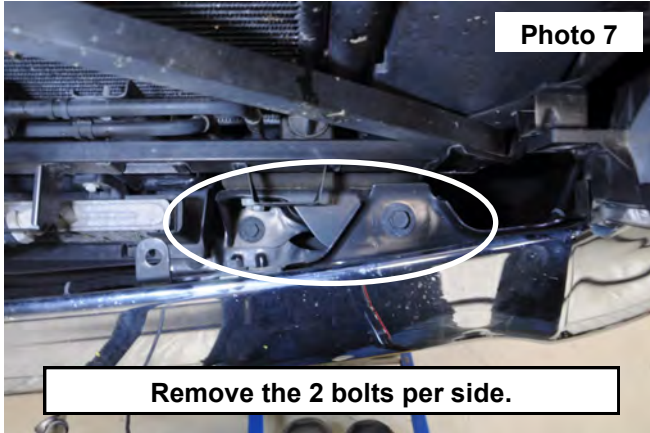


5. On the driver and passengers side. Remove the 2 bolts attaching the bumper bracket to the frame using a 15mm wrench. **See Photo 5.**
6. On the driver and passengers side, remove the bolts attaching the bracket to the bumper using a 15mm socket and remove the bracket from the bumper. **See Photo 6.** This bracket will not be reused.

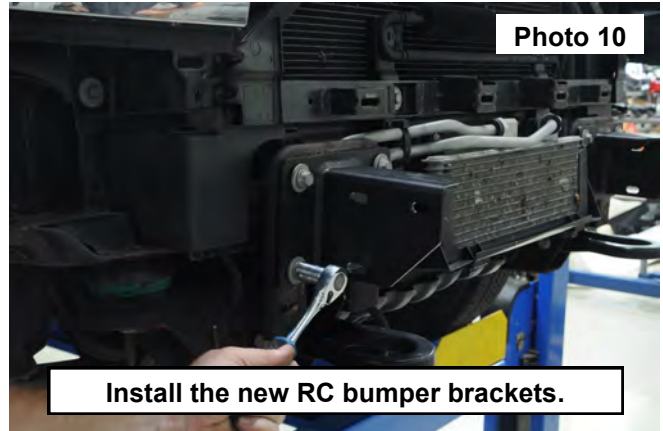
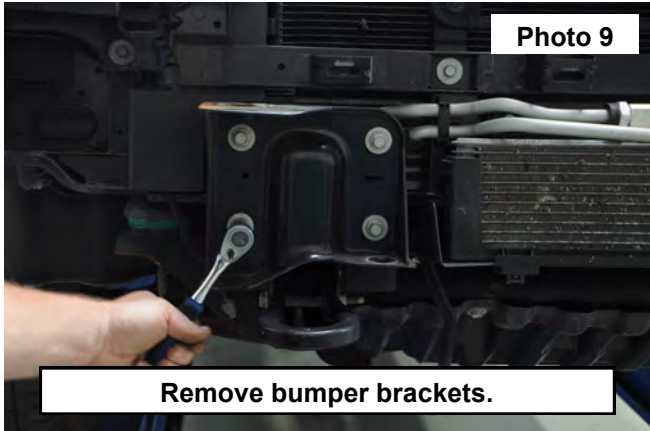




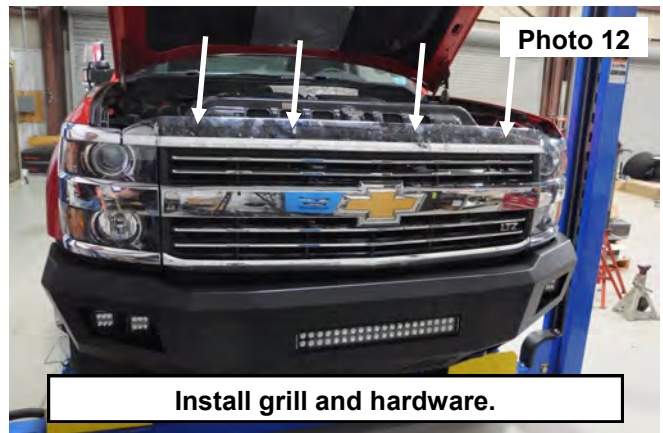
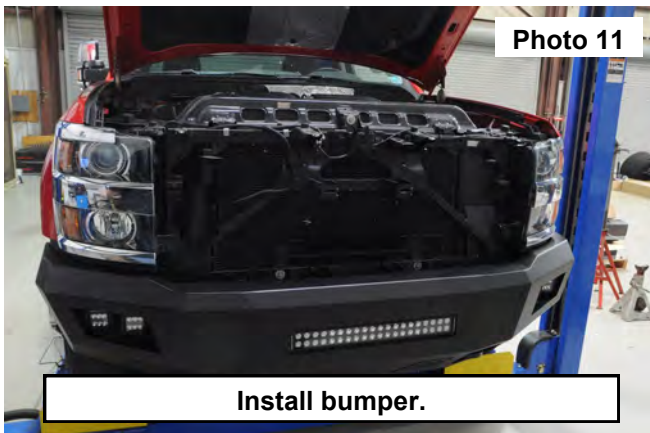
7. Remove the 2 bolts on the driver and passengers side bumper mounts using a 18mm socket to remove. **See Photo 7.** View is from top looking down on the stock front bumper.
8. Remove bumper and set aside. **See Photo 8.**



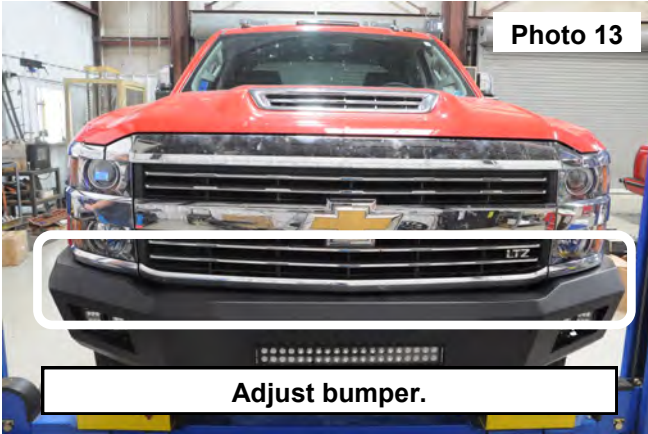
9. Remove both front stock bumper brackets from frame using a 15mm socket. **See Photo 9.** Save hard ware for re-use.
10. Install the supplied bumper brackets on the driver and passengers side (Passenger Side Shown) using the stock hardware. Tighten with a 15mm socket. **See Photo 10.**



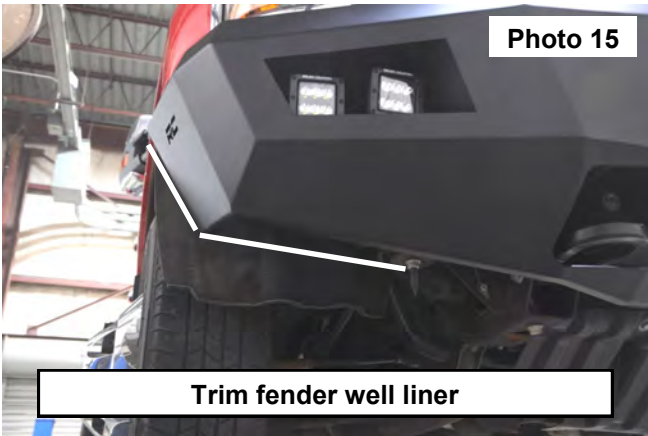
11. Install the 2 inch cube and 20 inch LED lights in the bumper using instructions included in those kits.
12. If equipped, remove the proximity sensors from the stock bumper and install in the new bumper with the supplied hardware.
13. If the stock bumper is not equipped with proximity sensors, install rubber plugs with the plastic retainer clips to secure the plugs in the holes.
14. Position the bumper on the vehicle and secure with the supplied 10mm bolts, washers and nylock nuts. **See Photo 11. Do not fully tighten at this time to allow for adjustment after the grille is installed.**
15. Position the grill on the vehicle and press on the grill to seat the clips in the mounts, install the 4 removed bolts on the top of the grille. Tighten using a 10mm socket. **See Photo 12.**



16. Install the radiator bezel using the 12 removed clips to secure to the truck.
17. Adjust the bumper with an even gap in-between the grill and the headlights. **See Photo 13.**
18. Once the bumper has been aligned, tighten bolts using a 15mm and 17mm socket and wrench. **See Photo 14.**



19. Trim the highlighted area along the bottom of the fender well liner to match the bumper, use a body saw to trim. **See Photo 15-16.**



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