

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### FORD 150 2018 Front Bumper

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

**▲ NOTICE** Rough Country LED lights are for off-road use only. For use with vehicle without adaptive cruise.

#### KIT CONTENTS:

- 1-Front Bumper
- 4- 2" LED Cubes
- 1- Dual Row 20" LED
- 2- 2 Into 1 Wiring Harnesses

#### HARDWARE INCLUDED:

- 2-8mm x 25mm Bolt
- 2-8mm x 16mm Bolt
- 4-8mm Lock Washer
- 2-8mm Lock Nut
- 6-8mm Flat Washer
- 6-10mm x 35mm Bolt
- 6-10mm Lock Washer
- 12-10mm Flat Washer
- 6-10mm Nut
- 2-6mm x 20mm Bolt
- 4-6mm Flat Washer
- 2-6mm Lock Nut
- 2-12mm x 35mm Bolt
- 2-12mm Lock Nut
- 4-12mm Flat Washer

#### TOOLS NEEDED:

- 21mm Socket / Wrench



#### INSTALLATION INSTRUCTIONS

1. Place the vehicle in park.
2. Unplug fog lights from each fog light and unplug the harness as shown. **See Photo 1.**
3. Remove the plastic covers from the bumper to access the mounting bolts. **See Photo 2.**



Photo 1

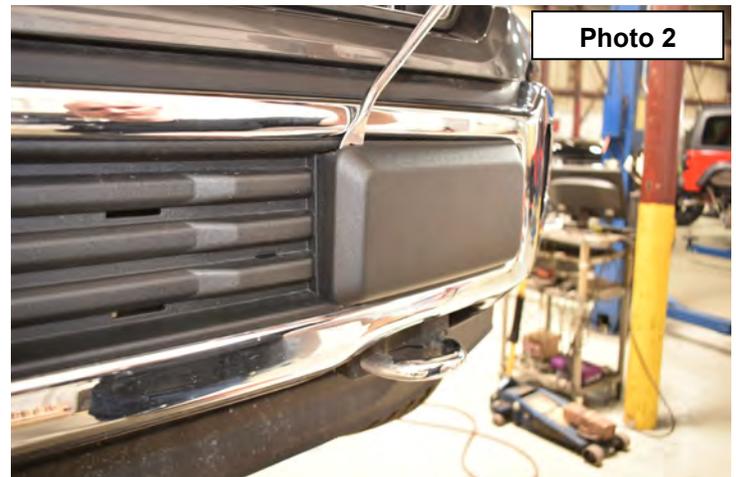


Photo 2

4. Remove the nut using a 18mm wrench as shown on both sides behind the bumper. **See Photo 3.**
5. Remove the nuts in the front of the bumper as shown using a 15mm wrench. **See Photo 4.**
6. Remove the bumper and set aside.

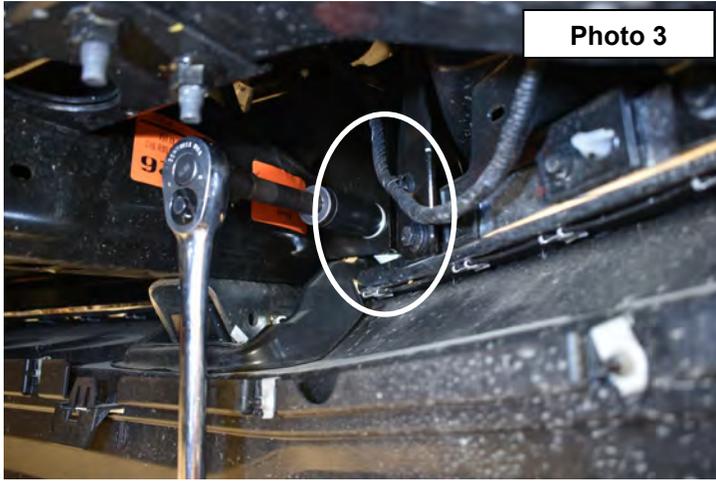


Photo 3



Photo 4

7. Install the LED light bar in the bumper with the supplied light brackets and 8mm bolts and hardware. **See Photo 5.**
8. Install the 2" pods as shown and tighten using a wrench. **See Photo 6.**



Photo 5

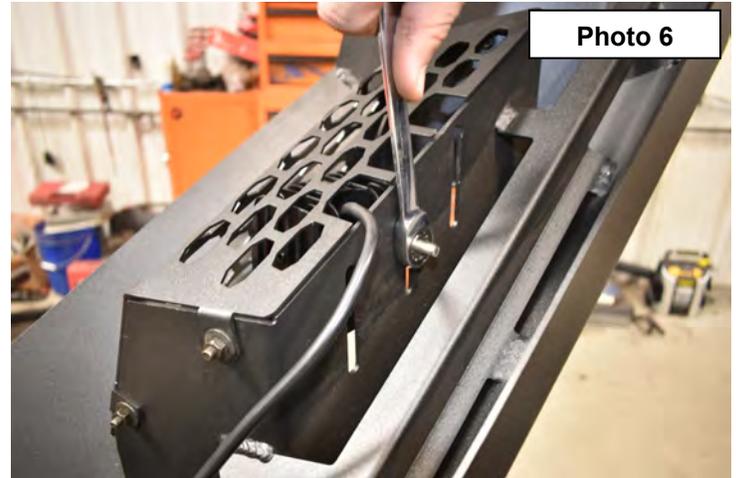


Photo 6

9. Cut the retainer washer from the stock bumper bolts as the stock bolts will be used for the new bumper. **See Photo 7.**
10. Install the frame brackets as shown in **Photo 8** with the factory hardware. Passenger side shown. Tighten with a 15mm wrench.

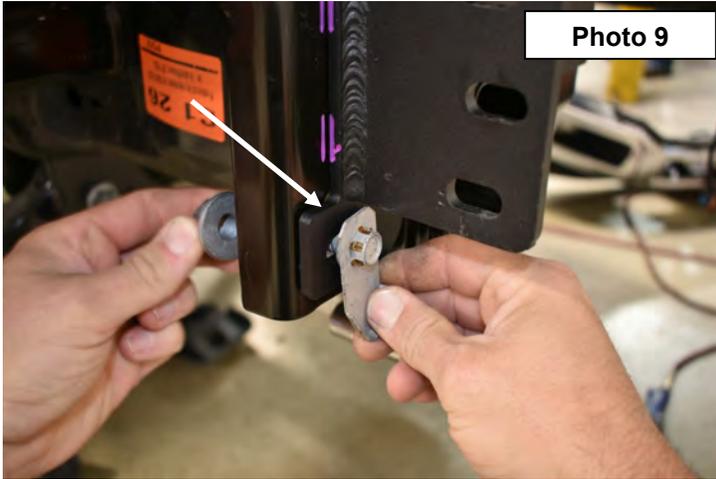


Photo 7



Photo 8

11. Install the stock bolt in the bracket as shown in **Photo 9**. Tighten using a 21mm wrench.
12. Install the supplied 10mm x 35mm bolts as shown to secure the bumper to the bumper brackets. Adjust bumper to center and tighten using a 16mm wrench. **See Photo 10**.



13. Connect the lights using the instructions in the light kits.



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