

## INSTALLATION INSTRUCTIONS

**\*\*Installation recommendation:**

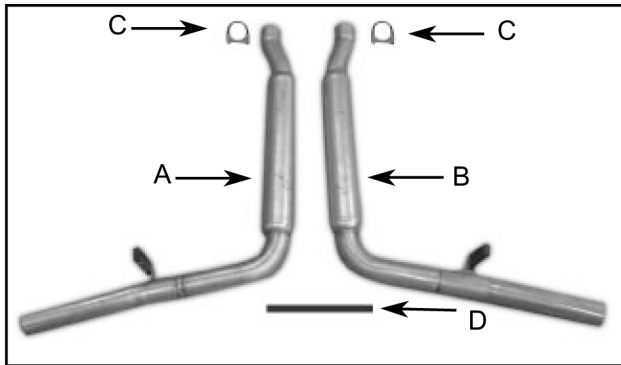
JBA recommends in most cases that the vehicle be taken to a reputable exhaust shop.

### 50-2652

65-70 Mustang V8 equipped with a JBA H-pipe

**TOOLS RECOMMENDED:**

spray lubricant or penetrating oil  
 pry bar  
 hammer  
 punch  
 3/8" ratchet  
 9/16 socket



Parts List	Qty
A. Driver side exhaust	1
B. Passenger side exhaust	1
C. 2-1/2" Exhaust Clamps	2
D. Stabilizer bracket	1
E. 1/4" bolt w/ lock washer & nut	2
F. 1/4" Flat washer	4
G. Fender washer	4
H. Self-tapping screw	2

Typically the exhaust pipes in early vehicles are long gone. These instructions contemplate the installation of a new JBA exhaust system after the original system has been removed.

**Start:**

1. Remove and inventory new JBA exhaust system.
2. Disconnect negative battery cable and allow vehicle to cool.
3. Slip the driver side (A) and passenger side (B) assemblies on the the JBA H-pipe.



4. Align the tips of the exhaust system (A) and (B) and tips. Make sure the system is level. Now position the hangers on (A) and (B).



5. Mark the body where the mounting holes will be for the hangers on (A) and (B).



6. Drill or punch mounting holes. Punch is preferred because it rolls the edge of the metal giving the self-tapping screws more to bite.



7. Assemble the self tapping screws (H) with a fender washer (G) on top and bottom of hanger and start to thread into punched hole. Do this on both sides.



8. Carefully tighten the self-tapping screws (G) to anchor the exhaust hangers on (A) and (B).

**Don't over tighten screws.**



9. Connect the stabilizing bracket (D) to the exhaust pipes (A) and (B) using the supplied 1/4" bolts (E) with flat washers (F) and lock washers with nuts .

10. Tighten the 1/4" bolts (E) to secure the bracket (D).



11. Check all clamps and connections for proper fit and alignment. Double check all clamps are tightened and that all hangers are secure in rubber grommets. It is recommended that after installation of the exhaust system you have all slip connections tack welded by a muffler shop.