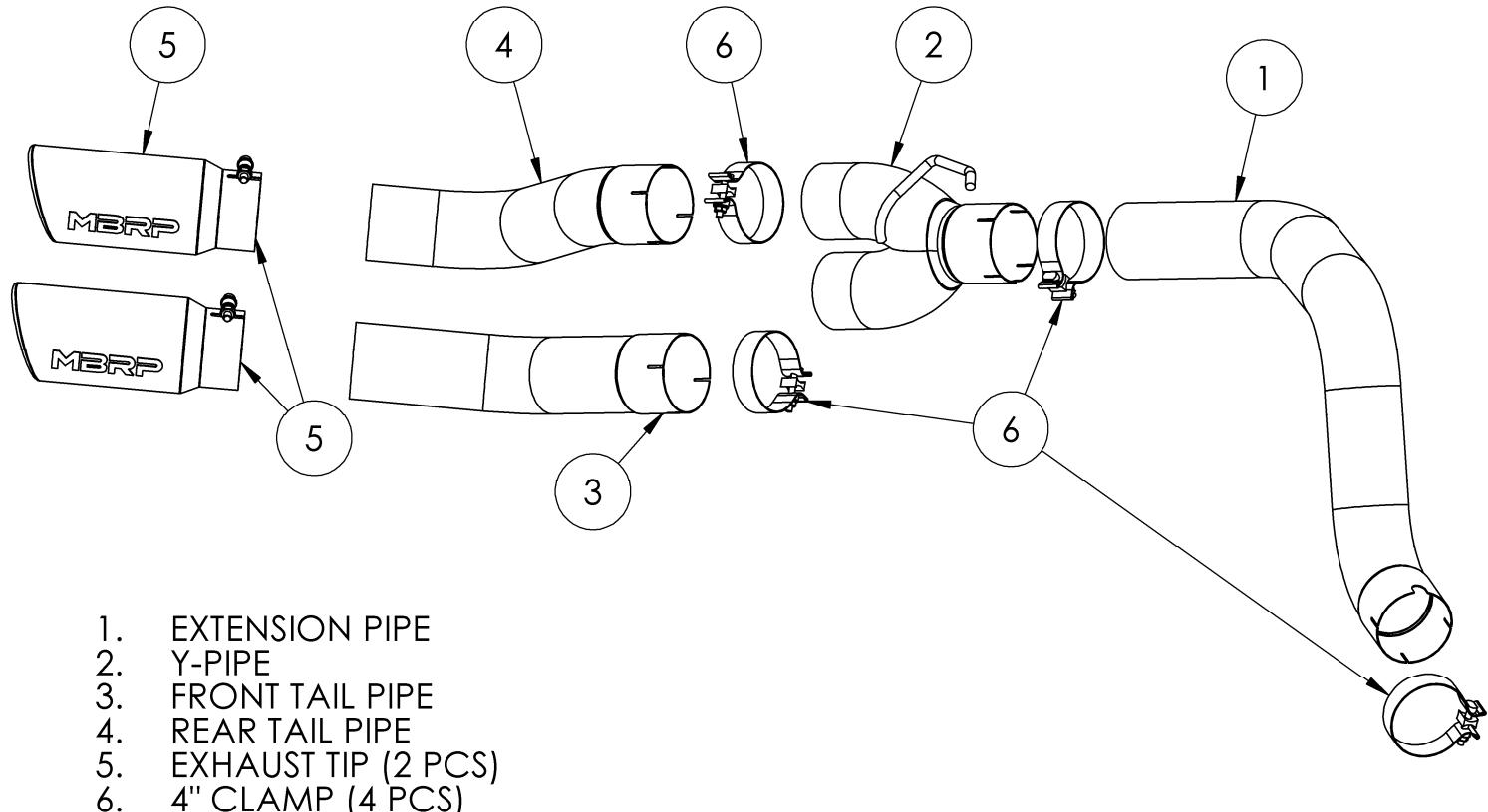


S6167

2013-2018 RAM 6.7L CUMMINS
4" DUAL OUTLET SINGLE SIDE -
CREW CAB SHORT BOX

MBRP®



NOTE: NOT RECOMMENDED FOR VEHICLES EQUIPPED WITH AIR SUSPENSION

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



Figure 1



Figure 2



Figure 3



Figure 4

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the clamp located behind the particulate filter.
Refer to Figure 1.
3. Remove the tail pipe from the particulate filter, then from the OEM rubber insulator. Remove the stock exhaust from the vehicle.
Refer to Figure 2.

Installation of MBRP Performance Exhaust:

1. Start the **Y-Pipe** hanger into the OEM rubber insulator.
Refer to Figure 3.
2. Install the **Extension Pipe** into the **Y-Pipe**. Place two **4" Clamps** over the **Extension Pipe** ensuring they will able to be tightened. Do not tighten any clamps until all parts are installed and aligned.
3. Install the **Extension Pipe** onto the DPF outlet. This may take forcing the **Y-Pipe** towards the rear of the truck almost until it comes out of the OEM rubber isolator.
Refer to Figure 4.



Figure 5



Figure 6



Figure 7



Figure 8

4. Place one **4" Clamp** over the **Rear Tail Pipe** and install onto the upper branch of the **Y-Pipe**.

Refer to Figure 5.

5. Place one **4" Clamp** over the **Front Tail Pipe** and install onto the lower branch of the **Y-Pipe**.

Refer to Figure 6.

6. Align the **Front Tail Pipe** and the **Rear Tail Pipe** with each other and adjust the **Y-Pipe** and **Extension Pipe** to maximize clearance around the suspension components and spare tire heat shield. Snug, but don't completely tighten all connection points.

7. Install the **Exhaust Tips** and adjust to your liking. The **Exhaust Tips** can only be installed on the straight section of the **Tail Pipes**. Attempting to force them back farther may not allow them to tighten and align properly.

Refer to Figures 7 and 8.

8. Once everything is aligned completely tighten all **Clamps**.

9. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

10. It is highly recommended to tack weld each joint, including the **Exhaust Tips** to ensure vibrations do not allow any pieces to become detached. If you do not have access to a welder, a visit to your local muffler shop is advised.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** performance exhaust system. We hope you enjoy your purchase.