

# **CRAWL**TEK R E V O L U T I O N

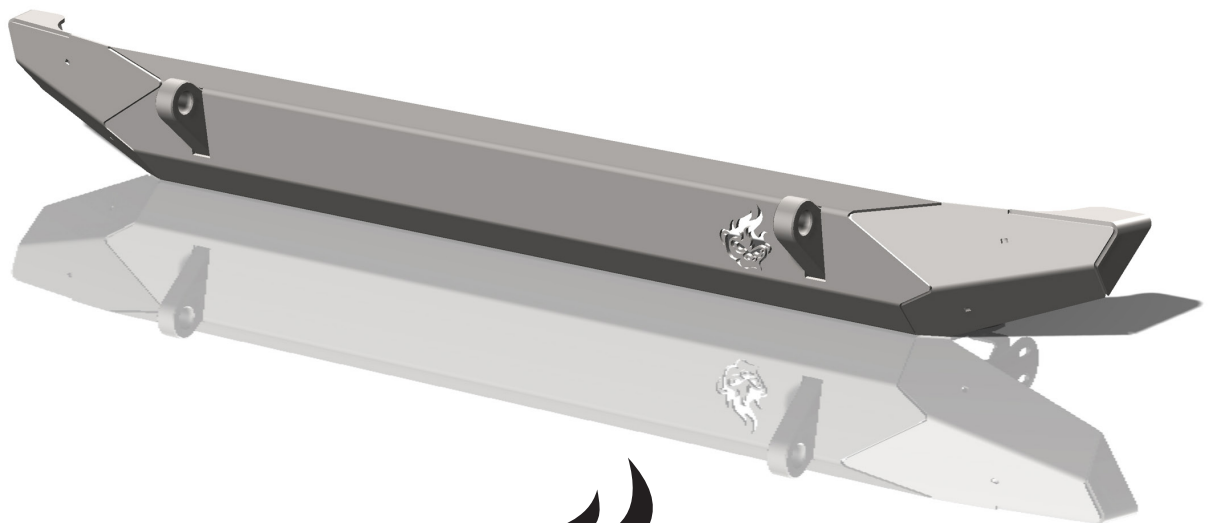
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## INSTALLATION INSTRUCTIONS

### INFERNO REAR BUMPER

**JK21001**

FOR USE WITH ALL  
JK AND JKU MODELS FROM 2007-2018



CrawlTek YouTube

**PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING**

2020-11-24

## WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06052	1	BUMPER - JK REAR - INFERNO
06053	1	JK INFERNO REAR BUMPER NUTSTRIP - DRIVER - YELLOW ZINC
06054	1	JK INFERNO REAR BUMPER NUTSTRIP - PASSENGER - YELLOW ZINC
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	2	7/16"-20 X 1-1/2" GRADE 8 YELLOW ZINC HEX CAP SCREW
	2	7/16" X 0.922" YELLOW ZINC STEEL SAE FLAT WASHER
	2	M10-1.5 X 30MM 10.9 YELLOW ZINC FINISH HEX CAP SCREW
	2	M10 X 20MM YELLOW ZINC TYPE A GENERAL PURPOSE FLAT WASHER
	2	M14-2.0 X 110MM 10.9 YELLOW ZINC FINISH HEX CAP SCREW
	2	M14 X 28MM YELLOW ZINC TYPE A GENERAL PURPOSE FLAT WASHER
	1	2ML TUBE BLUE MEDIUM STRENGTH THREADLOCKER
	2	#11631 M10-1.5 / 1MM - 6MM / 19MM EXTRUDED U NUT

## TOOLS REQUIRED

SAFETY GLASSES

RECIPROCATING SAW OR CUT OFF WHEEL

RIGHT ANGLE GRINDER / FLAP DISK (OPTIONAL)

22MM SOCKET OR WRENCH

18MM SOCKET OR WRENCH

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16 WRENCH



## FACTORY REAR BUMPER REMOVAL

### STEP 1:

REMOVE (2) 16MM BOLTS ON BOTH SIDES OF THE FRAME RAILS AND KEEP.



### STEP 2:

REMOVE (2) 16MM BOLTS FROM BEHIND THE CROSS MEMBER



### STEP 3:

PULL FACTORY REAR BUMPER OFF VEHICLE.



**STEP 4:**

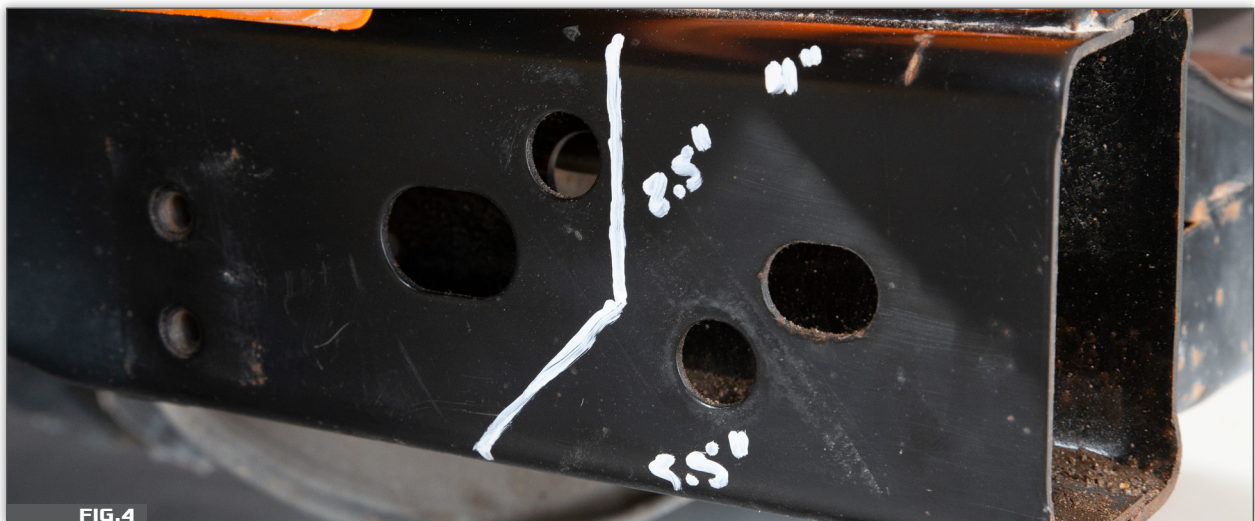
REMOVE (3) 18MM BOLTS HOLDING THE FACTORY TOW HOOK ON (IF EQUIPPED)



## INSTALLATION OF THE JEEP PYRO REAR BUMPER

**STEP 5:**

MEASURE 4" FROM END OF FRAME JUST BEHIND BODY MOUNTS ON TOP, MEASURE 2.5" DOWN FROM TOP MARK, MEASURE 5.5" BACK ON BOTTOM CONNECT MARKS DIAGONALLY.



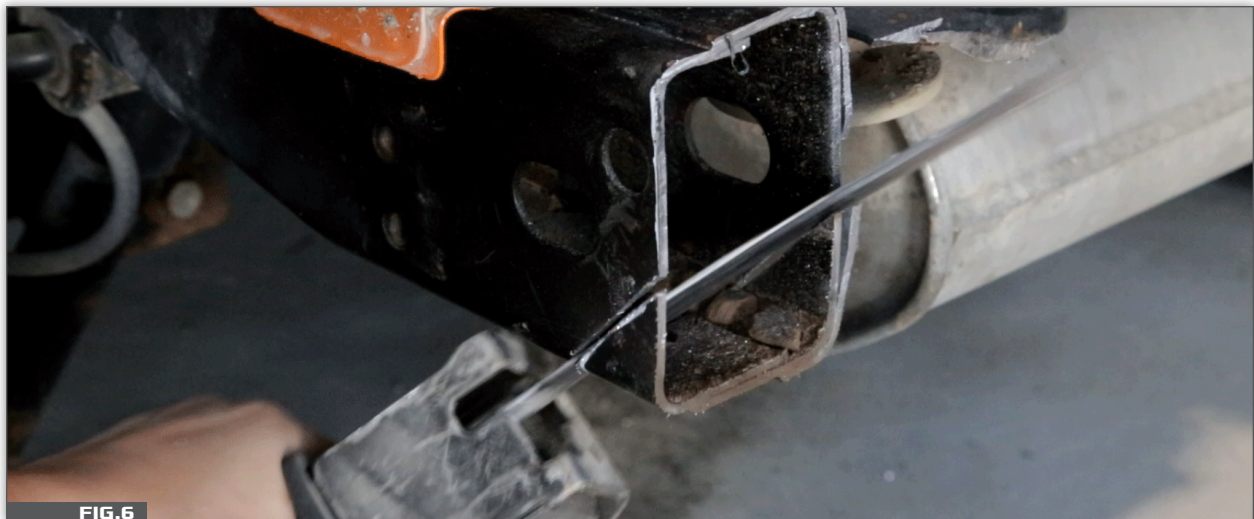
**STEP 6:**

STARTING BEHIND THE BODY MOUNT BRACKET AND CROSS MEMBER CUT ACROSS AND STRAIGHT DOWN THE FRAME RAIL, BE CAREFUL AS YOU COMPLETE YOUR LAST CUT AS THE CROSSMEMBER SHOULD FALL FREE OF THE JEEP.



**STEP 7:**

REMOVE FRAME RAIL BOTTOM CORNER ON BOTH ENDS, CUTTING PERPENDICULARLY.



**STEP 8:**

REMOVE REAR BODY MOUNT BOLTS, NEW HARDWARE IS SUPPLIED.

**STEP 9:**

TEST FIT BUMPER AND MARK THE FRAME RAIL HOLES FROM THE BOTTOM.

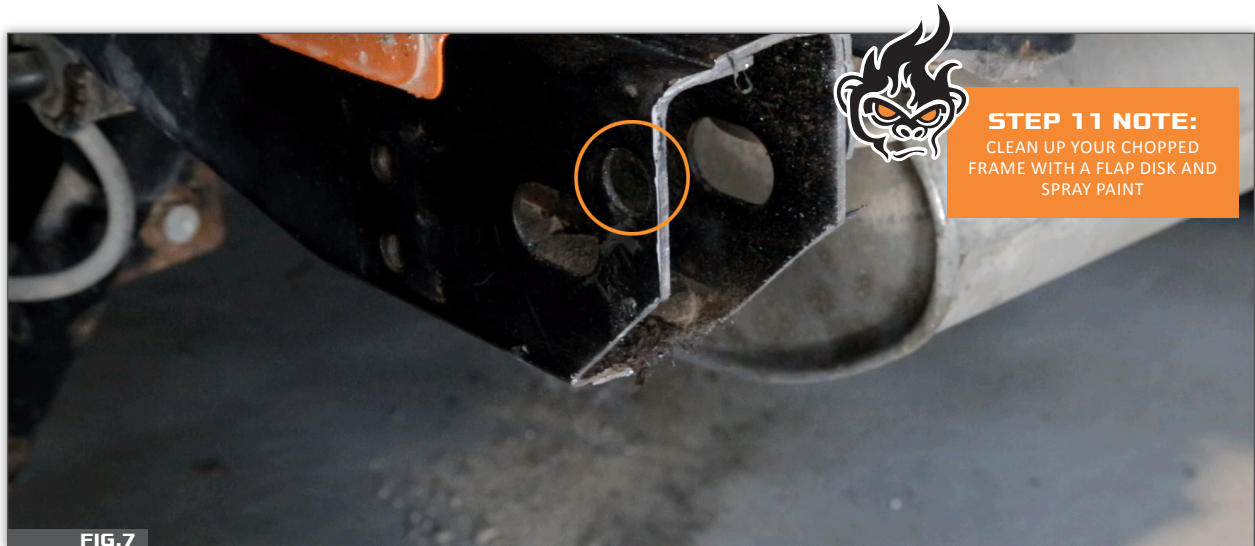
**STEP 10:**

REMOVE BUMPER, DRILL PILOT HOLE FOR BOTTOM OF FRAME HOLES AND ENLARGE TO 3/4".



**STEP 11:**

ATTACH USING FACTORY HARDWARE IN FACTORY LOCATIONS (SIDE OF FRAME AND BODY MOUNT), SLIDE M10 U-NUT IN FROM THE BACK OF THE FRAME FOR THE TOP HOLE, BOTTOM FRAME HOLE ATTACHES THROUGH THE NUT STRIP.



## YOU'RE NOT DONE YET!

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