



IAG 3-Bolt Unequal Header & Uppipe For 02-14 WRX, 04-20 STI, 05-09 LGT, 04-08 FXT

Part# IAG-EXT-1000

Thank you for choosing the IAG Unequal Length Header. IAG recommends professional installation for this product. If you do the installation yourself, please reference the OE Service Manual for steps not listed in these instructions. If you do not own a Service Manual you can access and download the Subaru Service Manual for your car online at techinfo.subaru.com (\$34.95).

Parts List		
Part Name	Quantity	Notes
Unequal Length Header	1	
3-Bolt Uppipe	1	
Studs	5	Uppipe to Turbo
Long Bolts	3	Uppipe to Header 3-Bolt Connection
Flared Nuts	3	Uppipe to Header 3-Bolt Connection
Plug	1	EGT bung port plug, side of uppipe
Copper Crush Nuts	6	Header/Manifold to Cylinder Head
3-Bolt Uppipe Gasket	1	
Uppipe To Turbo Gasket	1	
Manifold/Header to Cylinder Head Gasket	2	

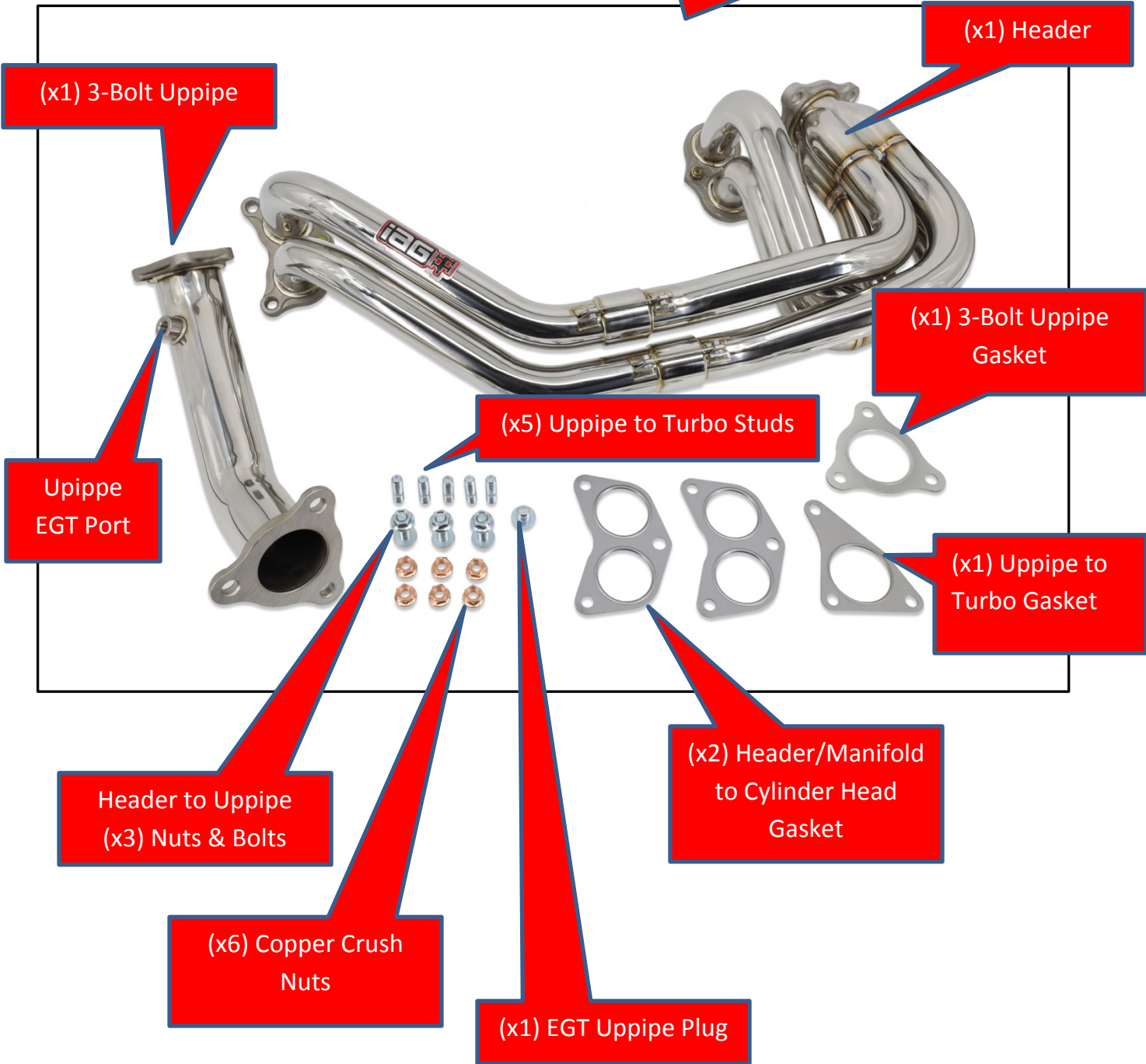
Install Notes before starting:

1. The 2002-05 Subaru WRX requires a 2.5L STI Oil Pan for fitment
2. The 2006-07 WRX requires and STI Oil Cooler and STI Oil Pan for fitment

power saws.
3. The 2002-07 WRX / STI Chassis requires modification to the passenger side U-Frame which requires



All parts included with the Header / Uppipe



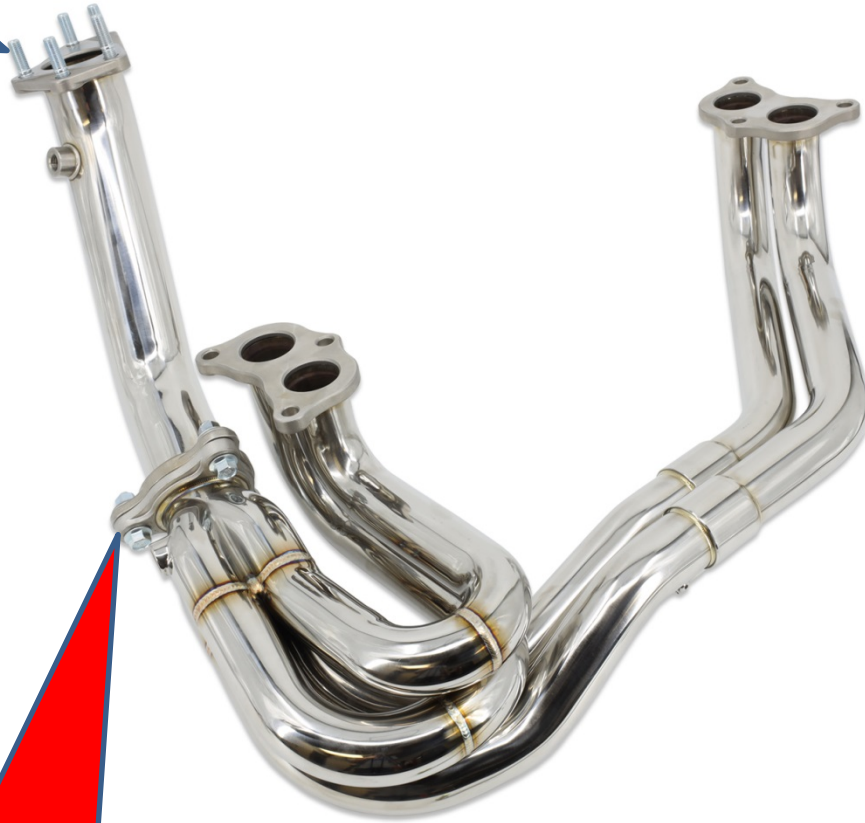


Start

1. Start by removing the vehicles current manifold/ header and uppipe.
2. Remove the manifold header shipping brace from the IAG header.
3. Install the EGT bung plug in the uppipe if the vehicle is not equipped with an EGT sensor. Torque this plug to 25 – 33 ft/lbs.
4. Mount the header using the supplied gaskets. Install the header evenly so that it fits over the studs. Secure to the cylinder head using the supplied copper nuts.
5. Attach the uppipe using the supplied gaskets and hardware.
6. Secure the turbocharger to the uppipe using the supplied gaskets, studs, and the factory nuts.



Install the
(x5)
Uppipe to
Turbo
studs
here



Install the (x1) 3-Bolt Uppipe
Gasket between the Header
and Uppipe using the supplied
(x3) Nuts & Bolts