



INSTALLATION INSTRUCTIONS
PART #4100 / Sumatra™ 4000 SERIES SideSteps™
1998-03 DODGE DURANGO 2/4WD



Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

Packing List

Quantity	Description
2	1/4" X 3/4" HEX BOLTS
2	1/4" FLAT WASHERS
2	1/4" LOCK WASHERS
2	3/8" X 1 3/8" T-BOLTS
2	3/8" FLAT WASHERS
2	3/8" LOCK WASHERS
2	3/8" HEX NUTS
4	1/2" X 2" HEX BOLTS

Quantity	Description
4	1/2" FLAT WASHERS
4	1/2" LOCK WASHERS
1	4100RD DRIVER REAR BRACKET
1	4100RP PASSENGER REAR BRACKET
1	4100P SIDE STEP PASSENGER SIDE
1	4100D SIDE STEP DRIVER SIDE
2	4100SB SUPPORT BRACKET
2	4100F FRONT MOUNTING BRACKETS

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Carefully read all the instructions prior to attempting to install this product. If you are not familiar with using workshop tools or with workshop safety practices, take the product and vehicle to a skilled installer. Go Rhino! Products accept no responsibility for any damage or injuries that may result from the product(s) being incorrectly installed. Before attempting to install accessories, park the vehicle on flat level ground, apply the emergency brake and disconnect the battery. If installation requires the use of a jack or lift, use only one with the correct load rating for the vehicle, follow the manufacturer's instructions and use wheel chocks. After installation, check the operation of all lights and turn signals; periodically check all fasteners for tightness. Retighten only loose fasteners as over-tightening snug fasteners can result in breaking or stripping them. Failure to maintain tightness of fasteners could result in the product detaching itself from the vehicle and possibly jamming wheels etc. This condition could cause serious personal bodily injury.

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STEP 1. REMOVE CONTENTS FROM SHIPPING CARTON AND CHECK PARTS WITH PARTS LISTED ABOVE.

STEP 2. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.

STEP 3. ATTACH BOTH FRONT AND REAR MOUNTING BRACKETS TO SIDE STEPS USING 1/2" X 2" HEX BOLTS, LOCK WASHERS AND FLAT WASHERS (AS SHOWN IN DIAGRAM). DO NOT TIGHTEN!

STEP 4. REMOVE THE STOCK (OE) BODY MOUNTING BOLTS FROM BODY MOUNTS LOCATED UNDER THE CAB OF THE TRUCK.

STEP 5. POSITION THE SIDE STEP ASSEMBLY UP TO THE BODY MOUNTS AND ATTACH USING FACTORY BOLTS AND 1/2" FLAT WASHERS (AS SHOWN IN DIAGRAM) **NOTE: DO NOT SECURE!**

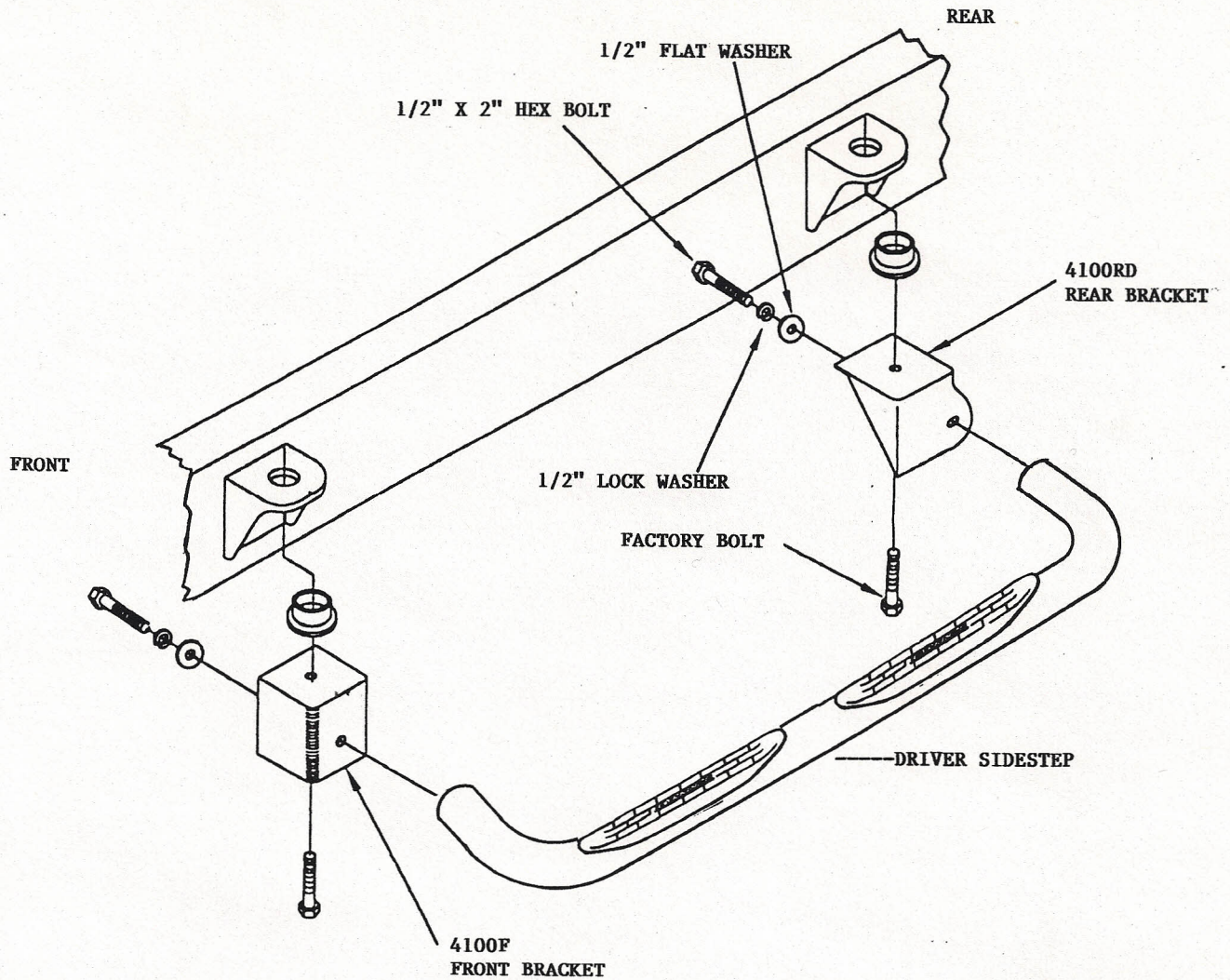
STEP 6. REMOVE FACTORY RUBBER PLUG ON UNDERSIDE OF BODY THAT LINES UP WITH THREADED INSERT IN BOTTOM OF SIDE STEP.

STEP 7. FIT SUPPORT BRACKET UP TO VEHICLE WITH THE LONG END DOWN. ATTACH TOP OF BRACKET USING 3/8" T-BOLT, FLAT WASHER, LOCK WASHER AND HEX NUT (AS SHOWN IN DIAGRAM B).

STEP 8. ATTACH BOTTOM OF BRACKET TO SIDE STEP USING 1/4" X 3/4" HEX BOLT, LOCK WASHER AND FLAT WASHER.

STEP 9. ALIGN SIDE STEP WITH BODY THEN TIGHTEN AND TORQUE MOUNTING BRACKET AND SIDE STEP BOLTS (1/2" = 65 FT. LBS) (3/8" = 25 FT. LBS) (FACTORY BOLTS 55 FT. LBS)

DIAGRAM (A)



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER OPPOSITE

DIAGRAM (B)

