INSTALLATION INSTRUCTIONS



PART NO.

• 273120T

PRODUCT DESCRIPTION:

• TRAILLINE FULL REAR BUMPER

APPLICATION:

JEEP GLADIATOR

PRODUCT SAFETY & LEGAL DISCLAIMER

- IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.
- Review the product package and contents prior to beginning the installation. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- INSTALLER: Once installation is complete, please return this guide along with other documentation
 included in this product back to the consumer for future reference. The manufacturer/distributors of
 this product do not guarantee this particular version will be available at a later date.

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INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly
 inspect the area to be drilled, on both sides of material, prior to modification and relocate any
 objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

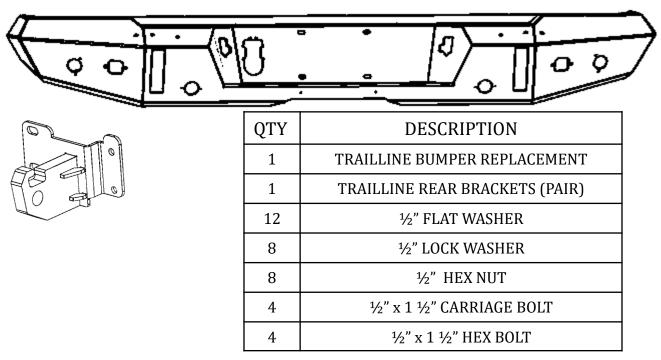
WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!



PARTS INCLUDED IN THIS LIST:



Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product. You may also <u>click here</u> to view an installation video or visit http://www.gorhino.com/Installation-Videos.

TOOLS NEEDED FOR INSTALLATION:

- ¾ Wrench
- ¾ Socket

Plastic Bumpers W/ Sensors Require Additional Parts From Mopar

68341888AA SENSOR MOUNTING	6UD40RXFAA PARK DISTANCE
68341889AA SENSOR MOUNTING	6UD41RXFAA PARK DISTANCE
68341892AA SENSOR MOUNTING	6UD42RXFAA PARK DISTANCE
68341893AA SENSOR MOUNTING	6UD43RXFAA PARK DISTANCE

If you desire to add lights to the rear bumper, it will accept a Rigid Ignite Flush Mount Light or compatible style light.

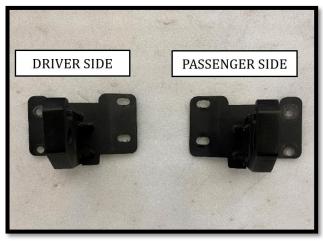
ESTIMATED TIME FOR INSTALLATION:

1.5-2 hours

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466

INSTALLATION INSTRUCTIONS





STEP#

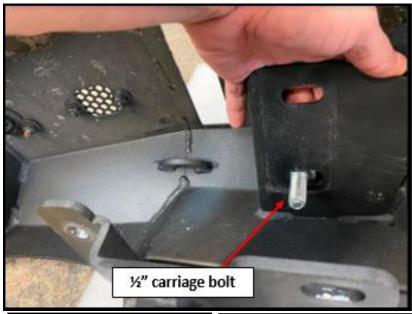
- For removal of the factory bumper, please refer to your vehicle repair manual.
- After you remove your factory bumper, you should only have the OEM bumper mounts. Be sure to remove the OEM license harness (parking sensor harness, if equipped) as it will be reused on this install. Refer to your OEM repair manual for removal instructions.
- If equipped with park sensors remove the wiring harness, sensors, mounting rings and bezels from the OEM bumper. Note: The sensors, mounting rings and bezels have to be positioned in the Trailine rear bumper in the same location (inner and outer), (driver and passenger) as removed from the OEM bumper.
- Identify rear brackets by driver and passenger side.





Lay bumper on a protective surface to prevent finish from damage. You'll need to preassemble the rear brackets onto the bumper. Determine where each bracket goes on the backside of the bumper.

INSTALLATION INSTRUCTIONS





PARTS AND HARDWARE NEEDED	
QTY	DESCRIPTION
1	TRAILLINE BUMPER REPLACEMENT
1	TRAILLINE REAR BRACKETS (PAIR)
4	½" FLAT WASHER
4	½" LOCK WASHER
4	½" x 1 ½" CARRIAGE BOLT
4	½' HEX NUT

To assemble brackets to the rear bumper, you'll need 4 qty $\frac{1}{2}$ x 1 $\frac{1}{2}$ " carriage bolts, 4 qty $\frac{1}{2}$ " flat washers, 4 qty $\frac{1}{2}$ " lock washers and 2 qty $\frac{1}{2}$ " nuts. Install each carriage bolt though the back of the welded bumper bracket so it's exposed as a threaded stud. Position bracket onto exposed stud, then install flat washer, followed by lock washer and finally, nut. Fasten down finger tight and repeat step for remaining bracket hardware. See figure () for fully assembled bumper with brackets.

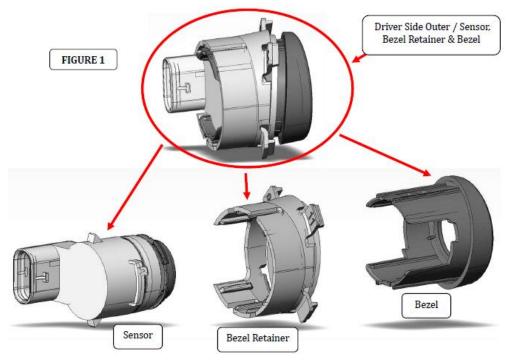




Trailline Bumper Installation

If equipped with park sensors remove the wiring harness, sensors, mounting rings and bezels from the OEM bumper. **Note:** The sensors, mounting rings and bezels have to be positioned in the Trailline rear bumper in the same location (inner and outer), (driver and passenger) as removed from the OEM bumper.

- Unplug the sensors from the wiring harness and remove the wiring harness from the OEM bumper.
- Remove the sensor by spreading the tabs on the bezel and releasing the sensor out the back side of the bumper.
- Spread the tabs on the bezel retainer to release it from the bezel.
- Press the tabs in on the bezel to push it out the front side of the bumper.



- Remove the (4) plastic plugs from the bezel brackets that are preinstalled in the Trailline rear bumper,
- Install the OEM parking sensors in the Trailline rear bumper by pressing each bezel in from the front of the bumper into place in the bezel bracket, then press the bezel retainer onto the bezel from the backside. Next press the sensor into the bezel from the back side.
- Transfer the OEM bumper wiring harness to the Trailline rear bumper and connect to the parking sensors.

INSTALLATION INSTRUCTIONS



With assistance, position bumper onto OEM bumper mounts.



PARTS AND HARDWARE NEEDED	
QTY	DESCRIPTION
8	½" FLAT WASHER
4	½" LOCK WASHER
4	½" x 1 ½" HEX BOLT
4	½'" HEX NUT

Position one hex head bolt with flat washer on the backside of the Trailline bumper. It should be an exposed stud once positioned onto OEM bumper mount. Install flat washer, lock washer and hex nut. Leave finger tight. Repeat the same steps for the remaining mounting provisions (4 total).





Begin to fasten ½" hardware with ¾" wrench or socket. Be sure to fasten all four nuts (4 per side). Begin to align bumper to square up with the bed.

It is the installers responsibility to check tailgate clearance when adjusting the bumper. Failure to do so will result in damage to the tailgate or prevent it from opening.





Reinstall OEM license plate lights (left and right). Refer to OEM manual on how to remove from the OEM bumper.



Reinstall OEM trailer plug. Refer to OEM manual on how to remove from the OEM bumper.

Reconnect license plate light harness and trail plug harness. Please note that the harness(s) might be loose, so secure it with the appropriate tape or zip tie (if desired). Verify that electrical components are operating.



LIMITED WARRANTY

Go Rhino warrants to Buyer that for a period of five (5) years from the date of shipment of the product(s) ("Warranty Period") for black finishes and chrome finishes, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipment(s) and will be free from material defects in material workmanship.

Go Rhino warrants to Buyer that for the life of the product(s) from the date of shipment of the product(s) ("Warranty Period") for polished stainless steel finished products purchased after April 2004, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipments and will be free from material defects in material workmanship.

Warranty claims must be accompanied with the original invoice and photos of the product. It is the customer's responsibility to clean regularly and protect finish with regular applications of a nonabrasive polish that is compatible with the product's finish.

This warranty covers the cost of the product only and does not include the cost of removal, installation, third party modifications or shipping of the product. In no event shall Go Rhino be liable to buyer or any third party for any damage or harm caused by the product or use thereof, regardless of weather such damages were foreseeable and whether or not Go Rhino has been advised of the possibility of such damages, not withstanding the failure of any agreed or other remedy of its essential purpose. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application and/or damage due to improper installation.

With respect to any such product(s) during the limited warranty period, Go Rhino shall, in its sole discretion, either: (i) provide a one-time repair or replacement of such products (or the defective part) or (ii) credit or refund the price of such products at the pro rata contract rate provided that, if Go Rhino so requests, Buyer shall, at Go Rhino's expense, return such product(s) to Go Rhino. The remedies shall be the Buyer's sole and exclusive remedy and Go Rhino's entire liability for any breach of the limited warrant(ies).

Go Rhino disclaims all other warranties except to the extent that any such warranty cannot be validly disclaimed under applicable law.

Finish Limited Warranty:

Limited lifetime on stainless steel products (after April 2004) 5 year warranty on black powder coat products 5 year warranty on chrome products
This warranty does not cover exposed welds

Finish warranty covers peeling, flaking, or cracking. Washing all finishes regularly with car wash soap and rinsing well with water is the best method for maintaining the finish on your products. You must also protect the finish with nonabrasive automotive wax on a regular basis. The use of any compound which contains abrasives becomes a self-defeating exercise as the compound scratches the finish and opens it to corrosion. The use of harsh chemicals used to remove bugs and tar may also cause the finish to fail and should be avoided.

If you are unsatisfied with your purchase please contact the establishment you purchased the product from.

If you need to place a warranty claim or need assistance, the Go Rhino customer service team will answer any questions you may have. Please contact the Go Rhino customer service team at 1-888-427-4466 during normal business hours Monday thru Friday 7 am to 5 pm PST. You may also email warranty@gorhino.com. In order to better serve you please provide a copy of the original invoice / receipt, a photo of the issue you are experiencing and a photo of the vehicle the product is installed on.

All warranty returns must have an approved RGA number. The RGA number must be clearly marked on the exterior of the return package. All approved warranty returns must be shipped to Go Rhino Products, 1002 Carriers Drive, Laredo, Texas 78045.

PRODUCT REGISTRATION

Please remember to register your new purchase. You may register your product at www.gorhino.com. Registering your product may help speed any future warranty or customer service inquiries.

Thank you again for purchasing from Go Rhino Products

Please take a few minutes to view additional products for your vehicle and more at GORHINO.com These installation instructions are available on the Go Rhino web site along with installation videos for many of our products.

www.gorhino.com

www.bigcountryauto.com

www.gorhinopd.com