



*Manufacturers of Specialty Products
for Sport Utility and 4X4 Vehicles*

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Part# 34970

Installation Instructions

1. Install outside support bracket to rear support bracket, as shown on page 3.
2. Install rear support bracket to passengers side swing away, as shown on page 3. Slide support bracket as far inboard as possible, level and tighten bolts. Brackets adjust in or out for different size tires.
3. Visually level the outside support bracket and tighten.
4. Install top adjustment bracket as shown on page 4. Leave loose for later adjustment.
5. Install can holder bracket to outside support bracket as shown on page 3. Tighten so there is no up or down movement on can holder. Close can holder until it stops.
6. Raise adjustment bracket until it touches the latching clamp bracket, as shown on page 4. Tighten hardware.
7. Install strap, Velcro, plugs and caps, and rubber bumper stops to can mount, as shown on page 3.
8. Latch "U" bolt to the latching clamp bracket and adjust so the latch makes a "snap" sound when closed.
9. Minor adjustment through the slotted holes are required to get all parts aligned and working properly.
10. Move the strap clamp up and down to adjust the length of the hold down strap.
11. Align and tighten all fasteners.