# **Installation Instructions**



**Real** Truck Bed Protection System<sup>®</sup>

# 2017-2020 FORD SUPERDUTY

F-250/F-350 FOS17PAK

\*Requires T40, T30, T25 bits

NOT INCLUDED

# Please read all instructions before beginning the installation process. Install videos available at DualLiner.com/dualliner-videos

While temperature does not affect your DualLiner, it is easier to install when the bedliner is above 50 degrees Fahrenheit. If working in colder temperatures, it is helpful to warm the bedliner indoors prior to installation. The mat may take a "set" while rolled. If possible, unroll the mat and let it "relax" in the sun to make it easier to work with. If installing in cold weather it may take several weeks for the mat to fully relax.

### IMPORTANT - Truck Bed Preparation:

- Use a T40 Bit to remove all 4 Factory Tie Down Cleats.
- Use a T30 Bit to remove the 4 Box Link Plates.

## Step 1: Install the loadguard panel. (Fig. 1)

- Snap the panel over the top rail at the front of the truck.
- Then push the lower half towards the truck

# Step 2: Install the sidewall panels. (Fig. 2)

- Start at the tailgate end and turn the tailgate stopper out of the way.
- The 8' Liner side wall panels are in 2 pieces. Install the longer (rear) piece first at an angle. Slide the top edge behind and under the rail cap.
- \*Tip: Start in the center and work your way out. The panel may need to be worked a little to make it pull tight. If the top edge is not sitting flush with the rail cap, make sure it is not hung up on anything under the rail. Sometimes giving the panel a little pop with your fist will help push it back into place. Keep in mind, at this stage the bolt holes may not look like they align. Once the mat is in, the panel will move and drop into proper position.
- Install the second shorter (front) panel overlapping the longer piece.
- \*Tip: There is a bump on the channel that loosely guides were to start the overlap. Align the short panel and insert under the rail, push forward until you see the bolt holes line up. Do not install hardware until after the zero skid mat is in place.
- Repeat on the other side.

### Step 3: Install the ZeroSkid Rubber Floor®. (Fig. 3)

- Lift the mat into the truck and unroll with nub side down.
- Start tucking the mat into the channel from front to back.
- \* Tip: It is generally easiest to tuck one side, then the other side.
- Make sure it is pulled as far forward as possible for best fit.
- The mat will "settle" into position, sometimes giving it a kick or shuffling your feet will help it find its place.



Fig. 1



Fig. 2



Fig. 3

# Continued on next page

# **Installation Instructions**



Real Truck Bed Protection System®

2017-2020 FORD SUPERDUTY F-250/F-350 FOS17PAK \*Requires T40, T30, T25 bits NOT INCLUDED

### Step 4: Reinstall factory hardware.

- Reinstall the tie down cleats and BoxLink plates. Start by finger-tightening all locations. Then
  use a T40 bit and a T30 bit, respectively.
- Turn the tailgate stopper back to the bed.

## Step 5: Install the tailgate panel. (Fig. 4)

\*Tip: The factory hardware is small, it is best to use hand tools for this part of the installation.

- Remove the factory screws with a T25 bit and discard.
- Place panel on truck, aligning the holes on the panel up with the holes on the truck and finger tighten using our Ford approved, provided black screws with shoulder washers. The panel will come up to the factory rail cap but not overlap it.
- Finish tightening the rest of the way using a T25 bit.



Fig. 4

That's it! Now your truck and your cargo are protected for a LifeTime! Don't forget to visit <u>DualLiner.com</u> to register your Real LifeTime Warranty!





Real Truck Bed Protection System®

DualLiner, LLC 143 S. Main St, 2nd Floor West Bend, WI 53095 800-992-1949 Tel. CustomerService@DualLiner.com

# **Real Lifetime Warranty**

Thankyou for selecting DualLiner, The Only Bedliner That Works<sup>®</sup>! You have chosen the best way to protect your truck and cargo.

DualLiner warrants the performance of the bedliner components for their life. The LifeTime Warranty must be registered with DualLiner, LLC within 30 days of purchase. Original owners can also provide Proof of Purchase under same ownership for Warranty verification. The bedliner is transferable to a new truck or owner, transfers of warranty must be re-registered through DualLiner within 5 business days of transfer. Failures due to improper installation, uninstall or reinstall are not covered. DualLiner reserves all rights and privileges with regard to warranty determination. Please contact DualLiner at 800-992-1949 for any warranty questions.

#### Limited liability:

The foregoing remedy of component replacement is at the manufacturer's discretion and is the buyer's sole remedy. Manufactured components are subject to variance. Both polyethylene and rubber components are affected by heat, cold, sun and other environmental factors. Due to these tolerances it is important to note that manufactured parts may shift and change depending on environmental factors for the life of the product. See Terms & Conditions for further definition.

This warranty is in lieu of any other warranty, expressed or implied. It includes replacement of the failed component. It does not include installation labor, nor does it cover any consequential damages caused by loss of use of the vehicle or failure of the component. Manufacturer's maximum liability under this agreement shall not, in any case, exceed the price of the product claimed to be defective. There are no warranties of merchantability or fitness for a particular purpose.

Please go to <u>www.DualLiner.com</u> for warranty registration.

DualLiner Real LifeTime Warranty, Revised June 2017 Supersedes prior Warranty Document

## **INSTALLATION PARTS LIST**

FORD SUPERDUTY 2017-2020: (FOS17PAK)

8 Screws with Shoulder Washers

Optional items for additional hold:

1 Alcohol Wipe
4 Strips Double Sided Tape (White)