

INSTALLATION INSTRUCTIONS FOR

DYNOMAX KIT: 39511

2014-11 Chevrolet/GMC Silverado/Sierra 2500HD, 3500
6.0L Gas Eng.



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS OR SCISSOR JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. intermediate pipe / muffler / tail pipe welded assembly. Use WD-40, or similar product, to lubricate and help remove the metal rod hangers from the rubber isolators.
2. Install DynoMax intermediate pipe **53789**. If your truck is a regular cab w/8' box (133.7" WB), cut 10½" off the outlet end of 53789. Install clamp-on rod hanger **36501** onto 53789 as required. Insert the rod into the rubber isolator.
3. Depending on the wheelbase / cab type of your truck, install the correct extension pipe per the list below. Reference the system diagram on back page.

<u>W.B./Cab Type</u>	<u>Extension Pipe Required</u>
133.7" / Reg.	No extension pipe required.
144.2" / Ext.	No extension pipe required.
153.7" / Crew	51080
158.2" / Ext.	53790 after cutting 8¾" off outlet end of 53790. Use 4" clamp.
167.7" / Crew	53790 . Use 4" clamp.

4. Slip a 4" band clamps over the inlet connection and install DynoMax Ultra Flo muffler **17557**.
5. Install the over-axle tail pipe **53791**. slip the rod hangers into the rubber isolators. Please reference the system diagram
6. Slip a 4" band clamp over the inlet end of **53792** tail pipe and install. Insert the rod hanger into the rubber isolator.
7. Slip a 4" band clamp over the inlet end and install 304SS tip **36477**.
8. Beginning at the inlet end of the system, position all components and tighten the clamps and bolts. Please see the full system diagram on the back page.

KIT CONTAINS:

- (1) 17557 MUFFLER
- (1) 53789 PIPE
- (1) 53790 PIPE
- (1) 51080 PIPE
- (1) 53791 PIPE
- (1) 53792 PIPE
- (1) 36477 SS TIP w/4" BAND CLAMP
- (1) 36501 CLAMP-ON ROD HANGER
- (4) 4" BAND CLAMP
- (1) 711696 INSTRUCTION SHEET

39511 SYSTEM DIAGRAM

