INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39511

2014-11 Chevrolet/GMC Silverado/Sierra 2500HD, 3500 6.0L Gas Eng.



2701 N. Dettman Rd. Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS OR SCISSOR JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

- Remove the O.E. intermediate pipe / muffler / tail pipe welded assembly. Use WD-40, or similar product, to lubricate and help remove the metal rod hangers from the rubber isolators.
- 2. Install DynoMax intermediate pipe **53789**. If your truck is a regular cab w/8' box (133.7" WB), <u>cut 10½" off the outlet end of 53789</u>. Install clamp-on rod hanger **36501** onto 53789 as required. Insert the rod into the rubber isolator.
- 3. Depending on the wheelbase / cab type of your truck, install the correct extension pipe per the list below. Reference the system diagram on back page.

W.B./Cab Type
133.7" / Reg.
144.2" / Ext.
Extension Pipe Required
No extension pipe required.
No extension pipe required.

153.7" / Crew **51080**

158.2" / Ext. **53790** after cutting 83/4" off outlet end of 53790.

Use 4" clamp.

167.7" / Crew **53790**. Use 4" clamp.

- 4. Slip a 4" band clamps over the inlet connection and install DynoMax Ultra Flo muffler **17557**.
- 5. Install the over-axle tail pipe **53791**. slip the rod hangers into the rubber isolators. Please reference the system diagram
- 6. Slip a 4" band clamp over the inlet end of **53792** tail pipe and install. Insert the rod hanger into the rubber isolator.
- 7. Slip a 4" band clamp over the inlet end and install 304SS tip 36477.
- Beginning at the inlet end of the system, position all components and tighten the clamps and bolts. Please see the full system diagram on the back page.

KIT CONTAINS:

(1) 17557 MUFFLER

(1) 53789 PIPE

(1) 53790 PIPE

(1) 51080 PIPE

(1) 53791 PIPE

1) 00/01/11/1

(1) 53792 PIPE (1) 36477 SS TIP w/4" BAND CLAMP

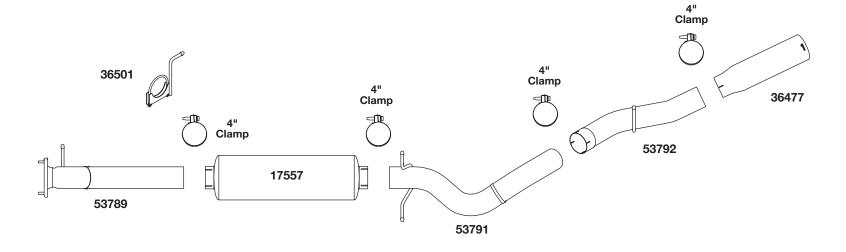
(1) 36501 CLAMP-ON ROD HANGER

(4) 4" BAND CLAMP

(1) 711696 INSTRUCTION SHEET

Form: 711696 Revised 10/14

39511 SYSTEM DIAGRAM









Form: 711696 Revised 10/14