Stainless Steel Dual Exhaust System **DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER OR SCISSOR" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS. NOTE: Read all instructions before starting any work. 1. Remove the original exhaust system assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers. 2. Install DynoMax front exhaust x-pipe 53716. Slightly tighten the inlet $2\frac{1}{2}$ " clamps. 3. Install DynoMax Ultra Flo Welded mufflers **17229** (RH & LH). Slightly tighten 3" clamps that connect the mufflers to the x-pipe. 4. Install DynoMax RH tail pipe 55496 and LH tail pipe 55495. Insert the metal rod hangers into the rubber insulators on the chassis. Use 3" clamps to connect the tail pipes to the muffler outlets.



- 6. Beginning at the inlet end, align the exhaust system components and fully tighten all the clamps.
- 7. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

(2) 17229 MUFFLERS
(1) 53716 X-PIPE
(1) 55496 TAIL PIPE
(1) 55495 TAIL PIPE
(2) 36459 SS TIP
(2) 2½" BAND CLAMPS
(2) 2¾" BAND CLAMPS
(4) 3" BAND CLAMPS
(1) 709647 INSTRUCTION SHEET

2701 N. Dettman Rd.

Jackson, MI 49201



INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39490 2014-08 Dodge Challenger R/T 5.7L -

