INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39471

2008-07 Toyota Tundra 4.7L, 5.7L Reg. Cab / Long Bed, Double Cab / Standard Bed, CrewMax / Short Bed (145.7" W.B.), 2 / 4 WD, Dual Exhaust System



2701 N. Dettman Rd. Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

- 1. Remove the O.E. exhaust system from behind the catalytic converters. Use WD-40, or similar lubricant, to aid in removing the metal rod hangers from the the rubber isolators.
- 2. Install DynoMax front pipes **53699 LH** and **53700 RH** to the outlet of the OE converter assembly. Insert the rod hangers into the rubber isolators. Finger tighten the inlet fasteners on both pipes.
- 3. Install DynoMax muffler **17553**. The muffler should lay flat when properly positioned. Slightly tighten the 2½" muffler inlet clamps.
- 4. Install DynoMax RH tail pipe **56200**. Insert the metal rod hanger into the rear rubber insulator. Reference the system diagram. Slightly tighten the 2½" clamp at the muffler outlet connection.
- 5. Install hanger bracket 36453 onto the LH rear cross-member if your truck did not originally come with dual exhaust. There is a hole in the cross-member where the threaded stud on the bracket can be inserted. Install the rubber isolator provided onto the metal rod hanger. (If your truck originally came with dual exhaust, this bracket is already installed.) See the system diagram.

- 6. Install LH front tail pipe **54671**. Insert the rod hanger into the OE rubber isolator. Slightly tighten a 2½" clamp at the muffler outlet connection.
- 7. Slip the 2½" band clamp onto the inlet end and install LH rear tail pipe **54672**. Insert the pipe rod hanger into the 36453 rubber isolator just installed. Do not tighten the band clamp at this time.
- 8. Beginning at the inlet end, position all components and fully tighten all the clamps. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17553 MUFFLER
- (1) 53700 PIPE
- (1) 53699 PIPE
- (1) 56200 PIPE
- (1) 54671 PIPE
- (1) 54672 PIPE
- (1) 36453 HANGER
- (5) 21/2" BAND CLAMP
- (1) 709093 INSTRUCTION SHEET

Form: 709093

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