INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 39460

2009-05 Ford Mustang GT 4.6L / Shelby GT 4.6L /Shelby GT 500 5.4L Dual Exhaust



2701 N. Dettman Rd. Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

- 1. Remove the original mufflers by loosening the muffler pipe clamps and the muffler rod hanger bracket assemblies from the vehicle underbody. Remove the original front pipes by loosening the inlet clamps.
- 2. Install RH front pipe **55422** and LH front pipe **55423**. Do not tighten the original inlet clamps to the front pipes at this time.
- Remove the rod hanger bracket assemblies from the original mufflers and install these on the DynoMax Bullet mufflers, 17563 RH and 17562 LH. Be sure to note the correct location and installation position of each hanger bracket assembly.

- 4. Install the DynoMax Bullet mufflers by inserting the muffler inlet pipes onto the front pipes and bolting the rod hanger bracket assemblies to the vehicle underbody. Use the DynoMax band clamps supplied to clamp the Ultra Flo Bullet mufflers to the outlet of the front pipes.
- 5. Beginning at the inlet end, align the system components and fully tighten all the clamps.
- Start the vehicle and check for exhaust leaks. Retighten and position as required.
- 7. Please see the system diagram on the back page of these instructions

KIT CONTAINS:

- (1) 17563 BULLET RH MUFFLER
- (1) 17562 BULLET LH MUFFLER
- (1) 55422 RH FRONT PIPE
- (1) 55423 LH FRONT PIPE
- (2) 3" BAND CLAMPS
- (1) 709041 INSTRUCTION SHEET

Form: 709041

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