INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 19413

2004-05 Dodge Ram 5.7L , All Models, 2/4 W.D. (Including the Rumble Bee edition) Single Exhaust System



2701 N. Dettman Rd. Jackson, MI 49201

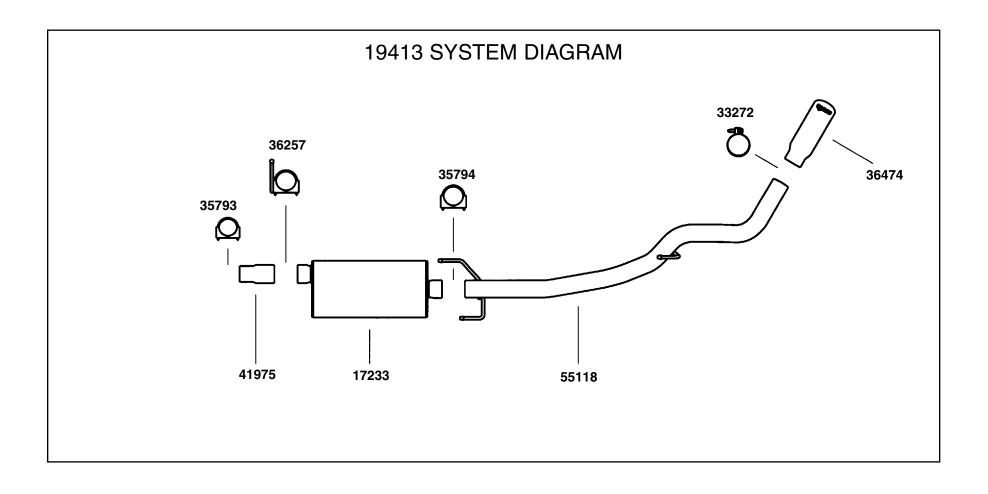
DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

- Remove the original muffler and tail pipe, only, from the vehicle. If installing this system on a reg. cab, long bed, or any quad cab model, do **NOT** remove the original inlet extension pipe from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
- 2. Install DynoMax muffler inlet pipe **41975.** Finger tighten the inlet 2³/₄" clamp. (Please note: If installing this system on a Rumble Bee edition, cut 1" off the outlet end of 41975. This will insure that the tail pipe tip will exit through the right side body cladding cut-out properly.
- 3. Install DynoMax Ultra Flo Welded Muffler **17233** with the side connection as the inlet. The muffler should be installed at approximately a 45° angle with the top tilting toward the driveshaft. Also install clampon hanger **36257** at the muffler to inlet pipe connection. Insert the rod hanger into the rubber isolator hanging from the R.H. frame. Finger tighten the clamps connections.
- 4. Install DynoMax tail pipe **55118**. Insert the metal rod hangers into the rubber isolators on the chassis. Finger tighten the 3" inlet clamp.

- 5. Install spout **36474** onto the outlet end of the tail pipe. Use the **33272** band clamp to connect the tip to the tail pipe. Install the band clamp with the fasteners on top.
- 6. Beginning at the inlet end, align all the parts and fully tighten all clamps.
- 7. Please see system diagram on back page of these instructions.

KIT CONTAINS: (1) 17233 MUFFLER (1) 41975 INLET PIPE (1) 55118 TAIL PIPE (1) 36474 SS SPOUT (1) 36257 HANGER (1) 2⁹/₄" U-BOLT CLAMP (1) 3" U-BOLT CLAMP (1) 3" BAND CLAMP (1) INSTRUCTION SHEET



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