Vehicle Application: Chevrolet Silverado & GMC Sierra 2019-Current 6.5' Bed

Part Number 77319

Installation Tips

Before you begin installing your new Supertop, please read all the instructions thoroughly.

It is recommended that two people install this Bestop product.

For a smooth fit:

For easier installation, the top should be installed at a temperature above 72° F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit the vehicle. You may let the fabric sit in the sun for 15-20 minutes before installing to let the fabric warm up.

It is normal for the fabric to contract and wrinkle when stored in the shipping carton. Within a few days after installation, the fabric will relax and the wrinkles will disappear.

WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

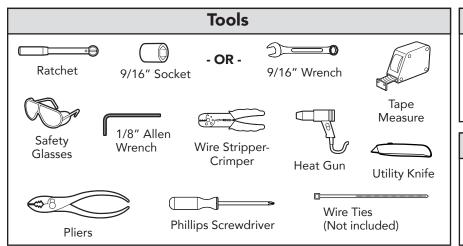
Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

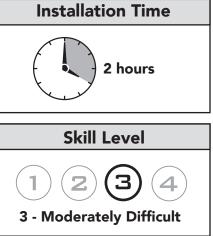


CAUTION

Safety glasses should be worn at all times when installing this product.

WEAR SEAT BELTS AT ALL TIMES









Vehicle Application:
Chevrolet Silverado & GMC Sierra 2019-Current 6.5' Bed
Part Number 77319

Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.

ADVERTENCIA Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



Debe usar gafas protectoras en todo momento durante la instalación de este producto.

Conseils pour l'installation

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.

AVERTISSEMENT
Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protègera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



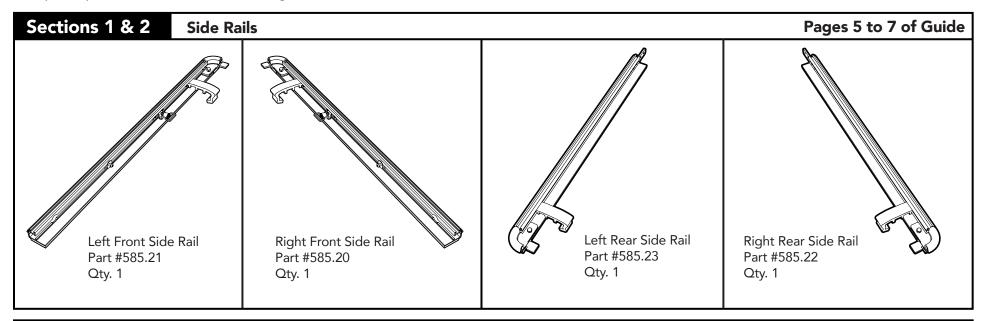
Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.

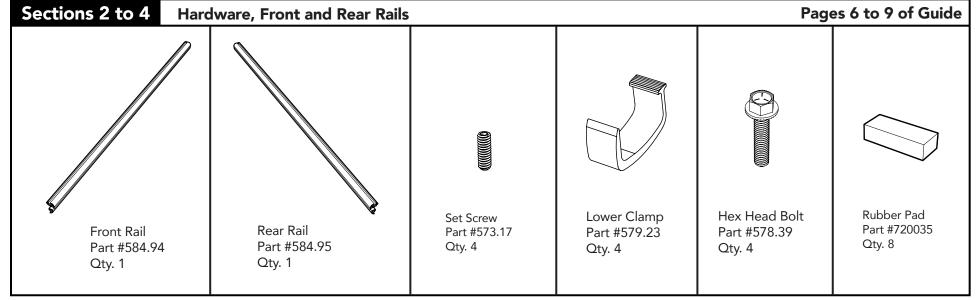
Part Number 77319

Parts List

- Required parts for installation

- Page number in Installation Guide



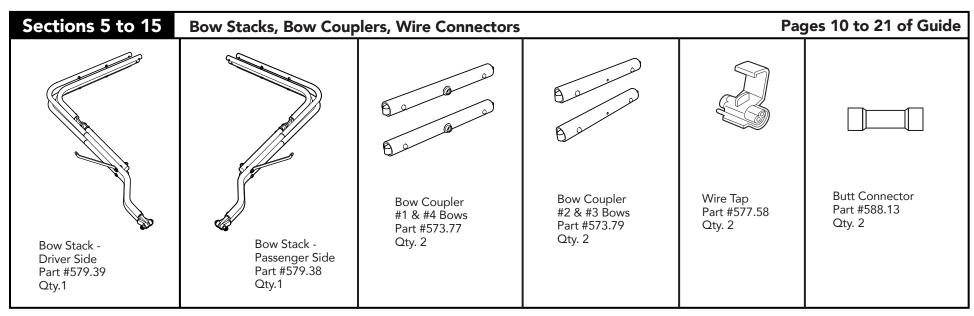


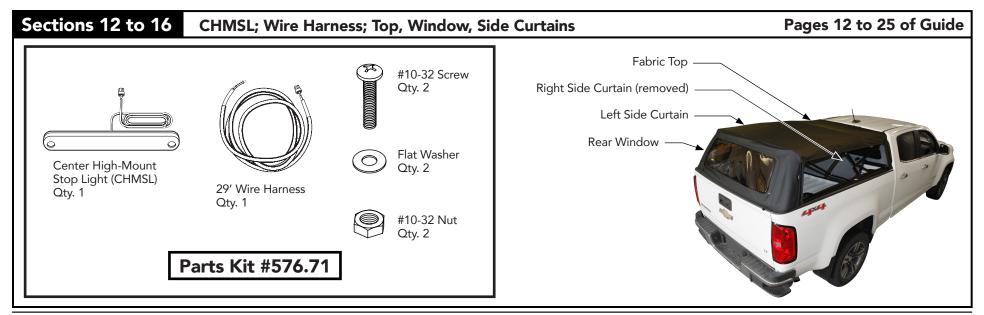


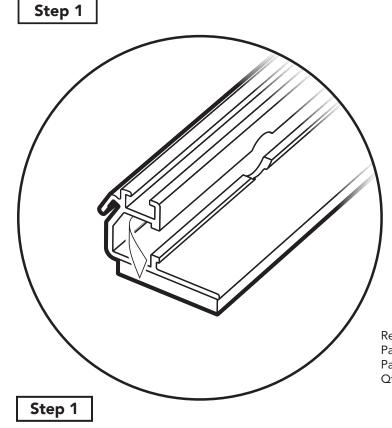
Part Number 77319

Parts List

- Required parts for installation
- Page number in Installation Guide

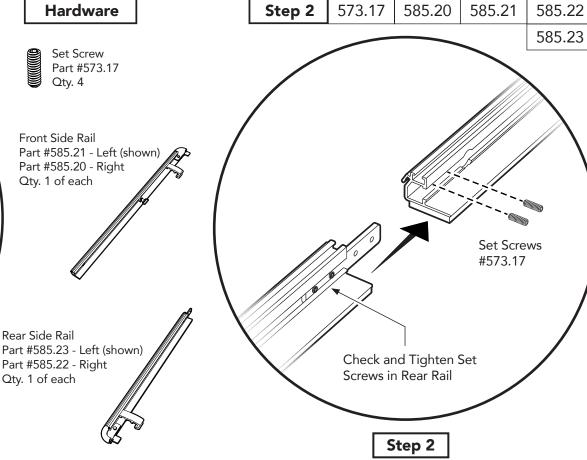






Locate the Foam Tape on the Left and Right Side Rails, and remove the paper backing from the foam tape.

Repeat with the both Side Rails.



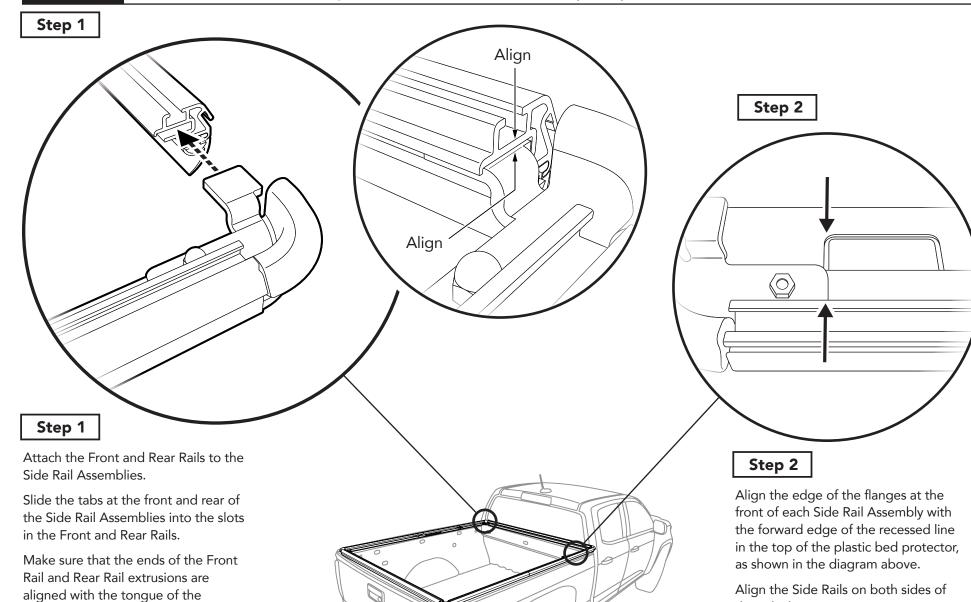
Tools

1/8" Allen Wrench Assemble the Left Front Side Rail #585.21 and the Left Rear Side Rail #585.23.

Slide the rails together, and secure using two set screws #573.17.

Check and tighten the two (2) set screws in the rear rail.

Repeat with the Right Side Rails #585.20 and #585.22.



the vehicle.

protrudes.

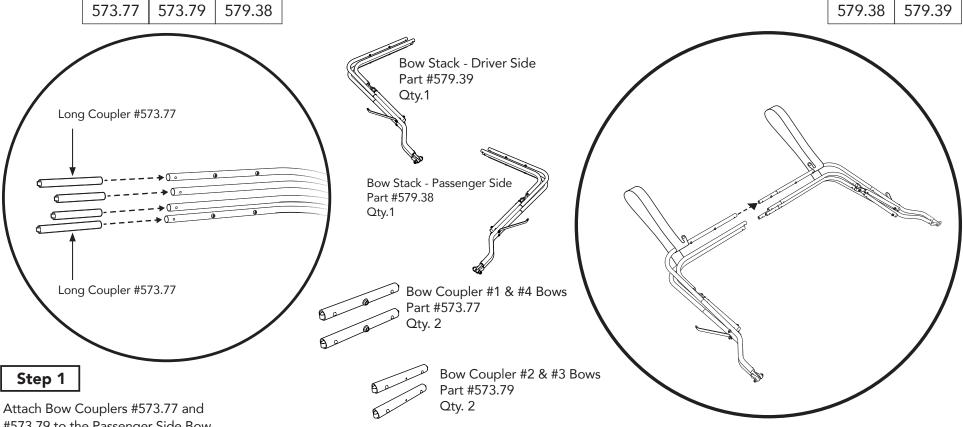
attachment feature, where the tongue

bends, and the small corner

Front Clamp should be located 9.75" from the end of the Front Side Rail.

2 Make two cuts in the seal on the bottom of the front rail, in line with the inner edge of the bed rail cap, so that the seal will lay flat against the bed bulkhead.

vehicle's bed rail cap.



Attach Bow Couplers #573.77 and #573.79 to the Passenger Side Bow Stack #579.38.

Insert Long Couplers #573.77 into the outer bows #1 and #4.

Insert Short Couplers #573.79 into the inner bows #2 and #3.

For Easier Installation:

Slide all bows and couplers together before snapping the spring clips into the holes in the bows.

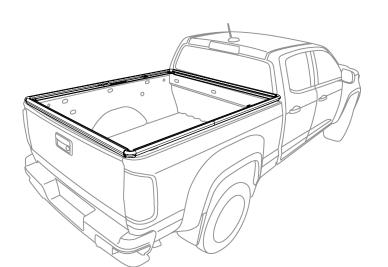


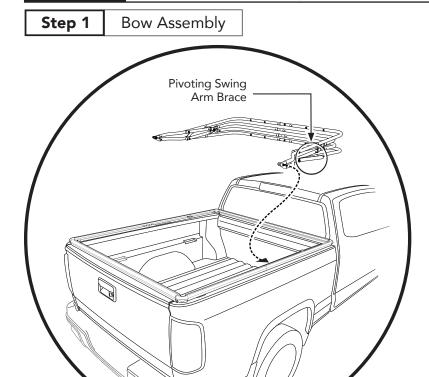
Attach Driver Side Bow Stack #579.39 to Passenger Side Bow Stack #579.38.

Bow Stacks attach using the Couplers installed in Step 1.

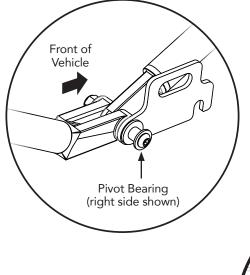
Slide the Couplers installed in the Passenger Side Bow Stack into the ends of the bows on the Drivers Side Bow Stack.

NOTE: Before attaching couplers to bow stacks, make sure to pull the bond coat straps out and away from the bows, and lay them flat.





Details



Details

Insert Pivot Bearing

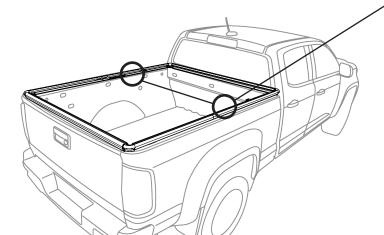
Step 1

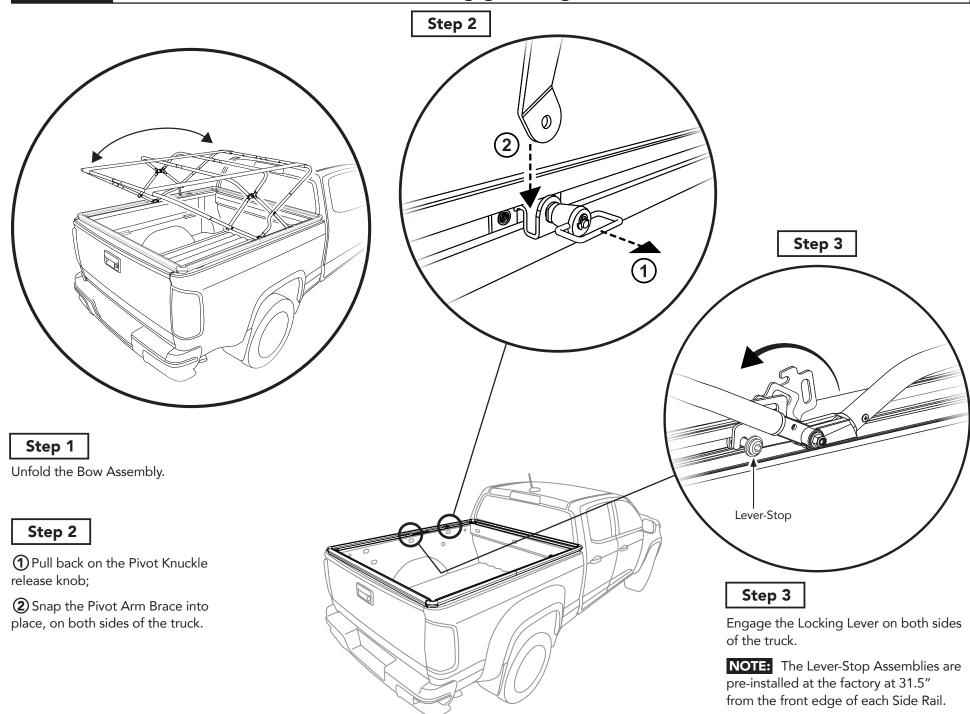
NOTE: Two People Are Required for This Portion of the Installation Process.

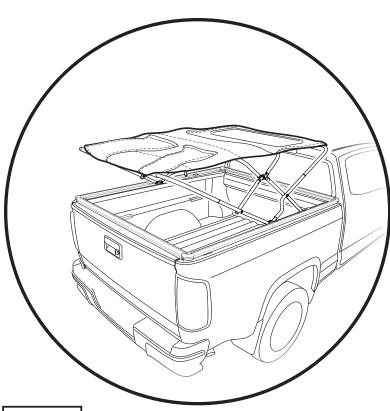
Place the folded Bow Assembly on the Side Rails. Make sure that the pivot swing arm braces are on the lowest bow.

Insert the Pivot Bearings into the receiving holes in the inside of the side rails

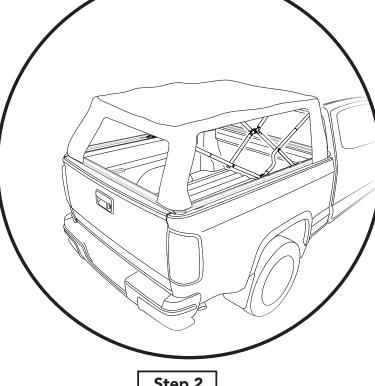
See Details.





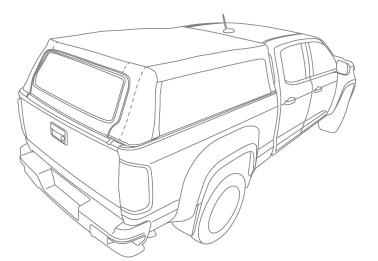


Step 2



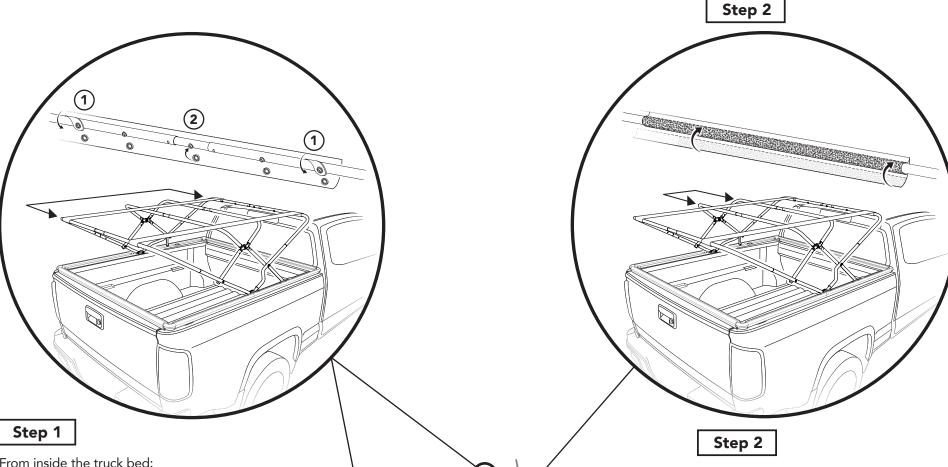
Step 1

Place the folded Soft Top onto the unfolded Bow Assembly.



Step 2

Unfold the front and back of the Top over the #1 and #4 Bows.



From inside the truck bed:

1 Wrap the small flaps with holes over the outer-most snaps on the #1 bow (Bow closest to the truck cab).

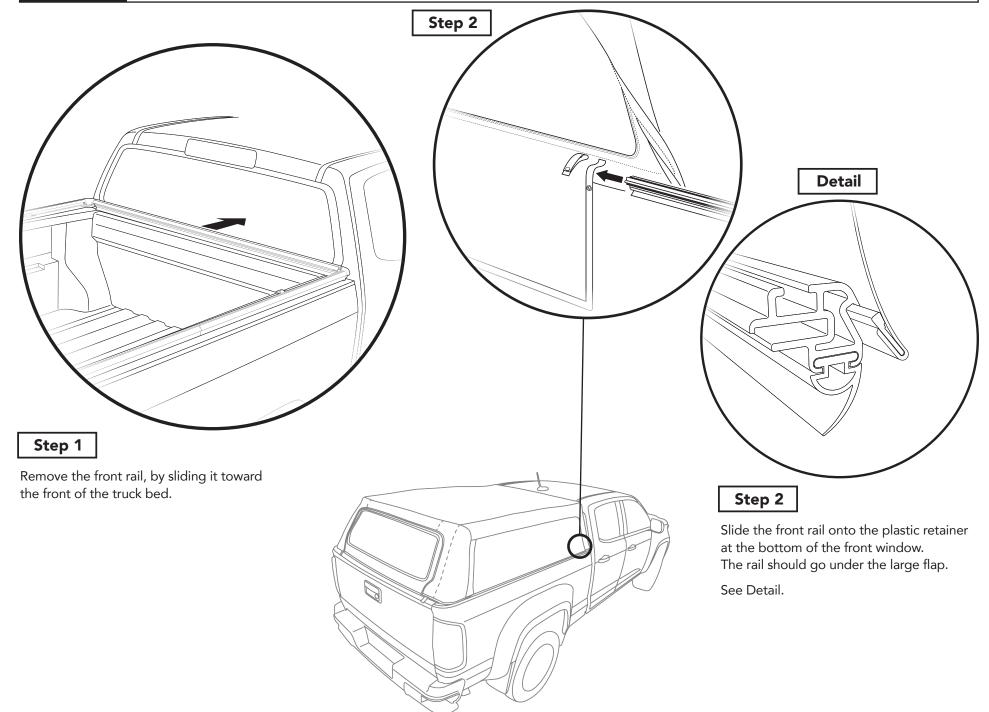
(2) Wrap the fabric flap around the #1 Bow and snap all five snaps to secure the fabric to the Bow.

NOTE: Secure the outer snaps before securing the center snaps.

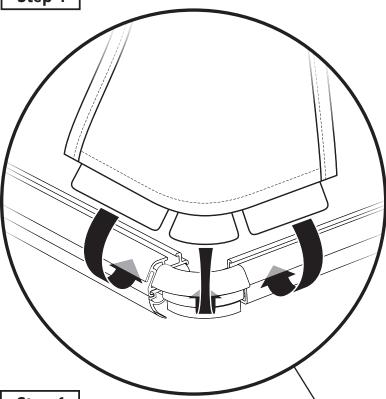
Repeat for the #4 Bow (Bow closest to the truck tailgate).

From inside the truck bed:

Wrap the fabric flaps with hook-and-loop around the #2 and #3 bows (the two middle bows) to secure the top fabric to these Bows.

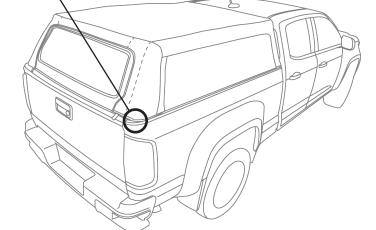


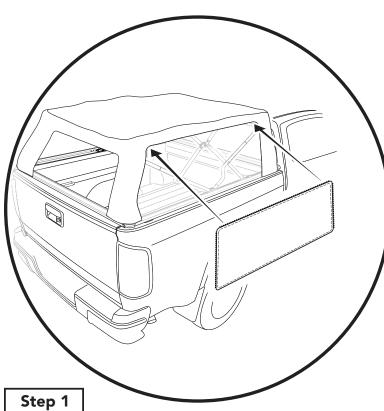




Step 1

Tuck the plastic tabs at the bottom of each corner of the top into the slots in the Side Rails and Front and Rear Rails.



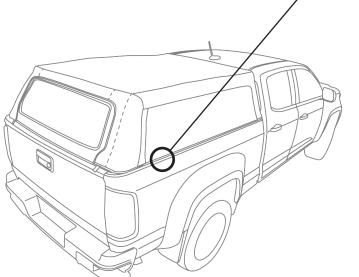


For easier access to the zippers, you may want to lift the corners of the top onto the roof fabric.

Zip the Rear Window and Side Curtains into place.

Start with the zipper along the top edge of each panel, and then follow with the side zippers. For ease of installation, start each zipper only about 6".

Once all zippers are started, flip the rear corners into the rail, then zip all zippers completely shut.

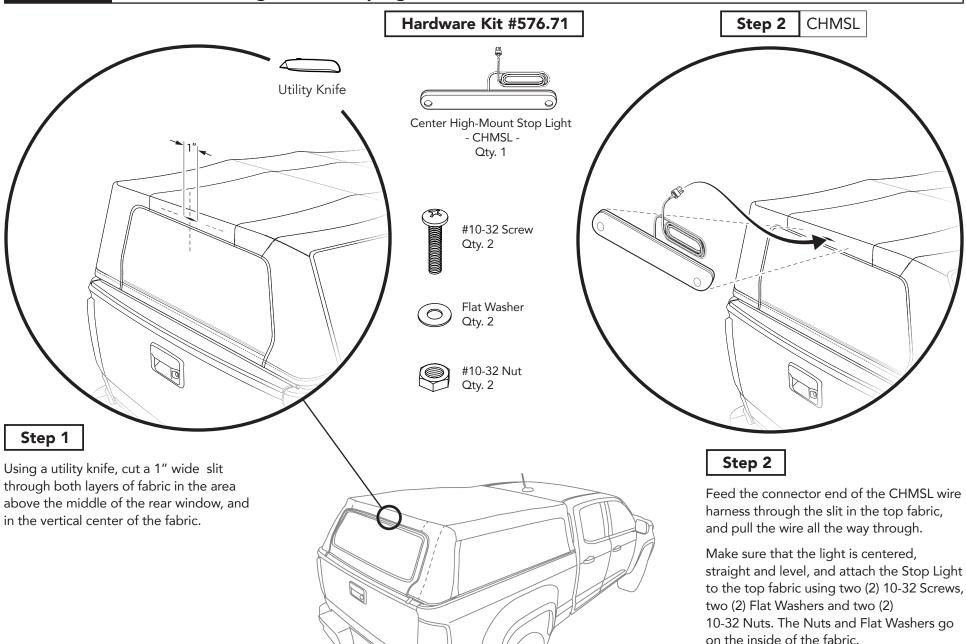


Step 2

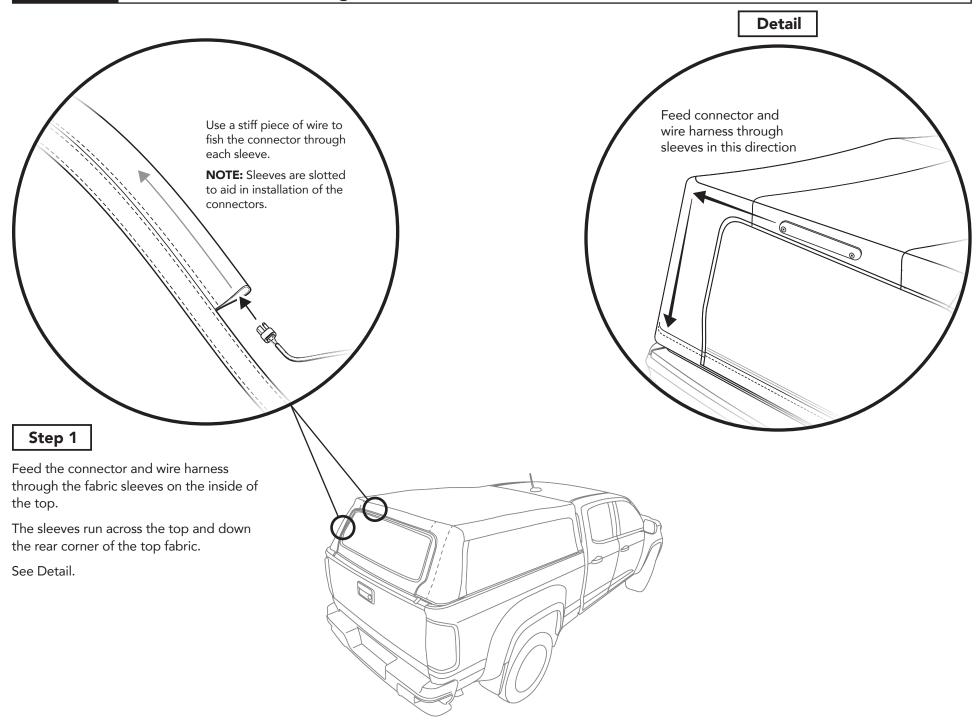
Step 2

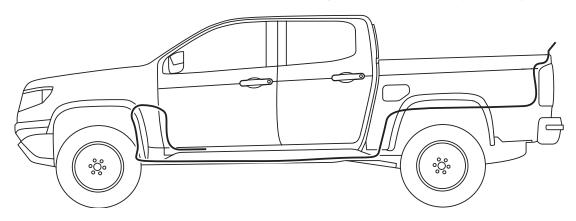
Tuck the plastic tab along the bottom edge of each Side Curtain into the slot along the side of each Side Rail.

Tuck the plastic tab along the bottom of the Rear Window into the slot along the side of the Rear Rail.



You'll need to pierce the fabric for the





Hardware



Wire Ties (Not included)

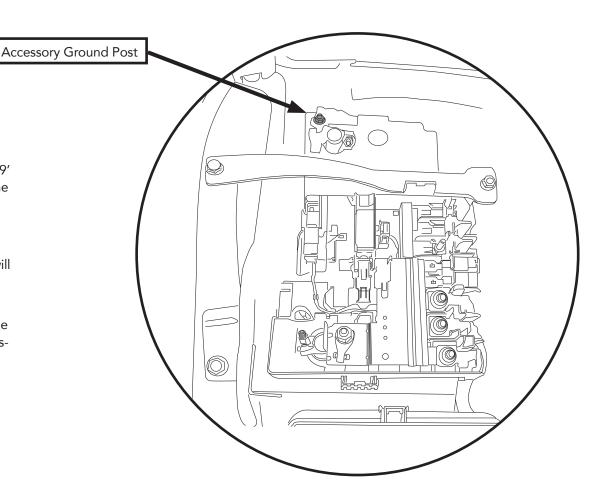
Step 1

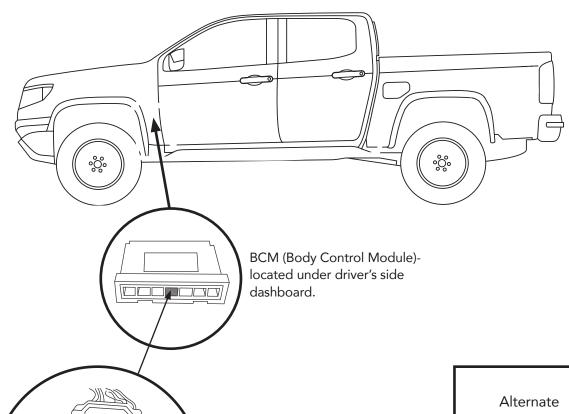
NOTE: If there is a connector attached to both ends of the 29' wire harness, one connector will need to be cut off to attach the harness to the vehicle. Connectors are the same, so it doesn't matter which one you remove.

The end of the harness with the remaining connector goes to the rear of the vehicle - the end with the connector removed will go to the inside of the vehicle cab.

Route the 29' Wire Harness along vehicle frame and into engine compartment. Run the Black wire from the harness to the accessory ground post on the battery.

NOTE: You May have to remove a cover to get access to the Battery.





Step 1

Locate BCM (Body Control Module)- under driver's side dashboard.

Locate X4 connector (Black), (best to unplug from BCM while attaching wire)

Locate wire pin # 11 (violet/white).

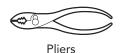
Step 2

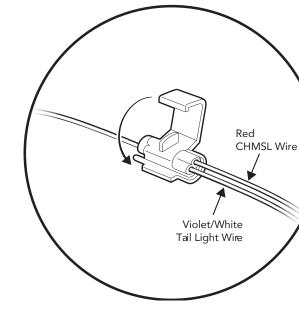
Attach light wire (solid red) to X4 connector, pin 11.

Step 2

GM-Approved method of splicing wires follows on Page 22.







Hardware

Black plug located in the

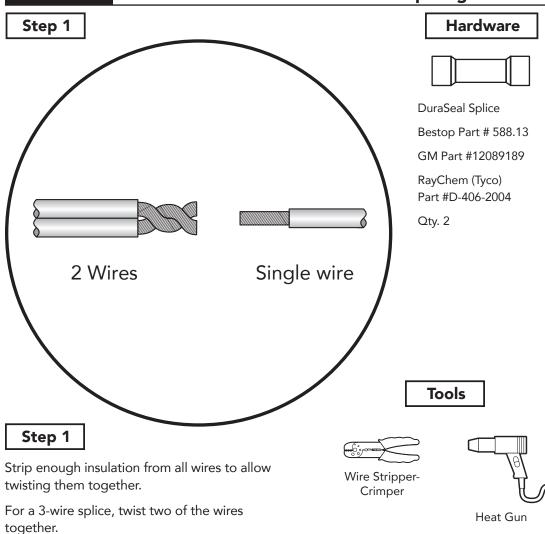
center slot of BCM.

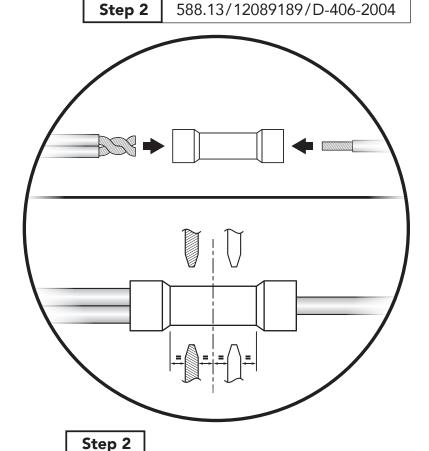


Wire Tap Part #577.58 Qty. 2

Wire pin # 11

(violet/white)



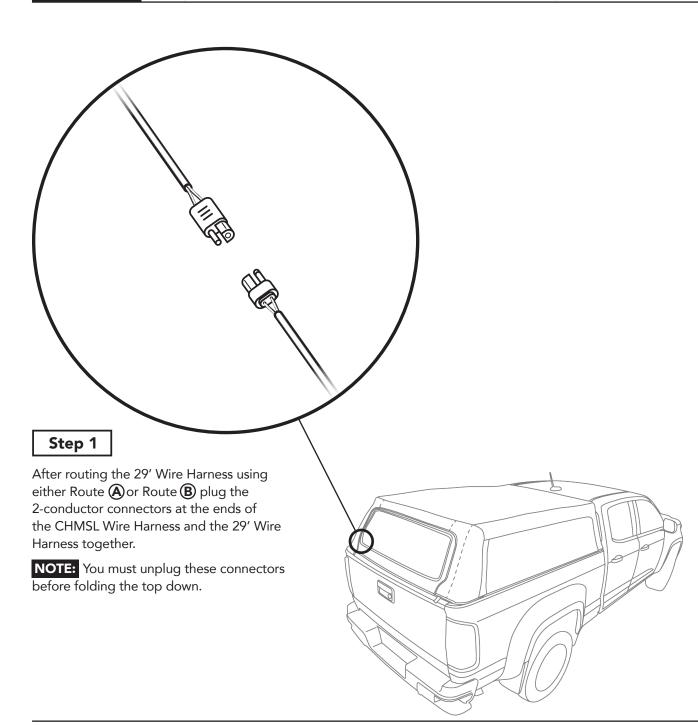


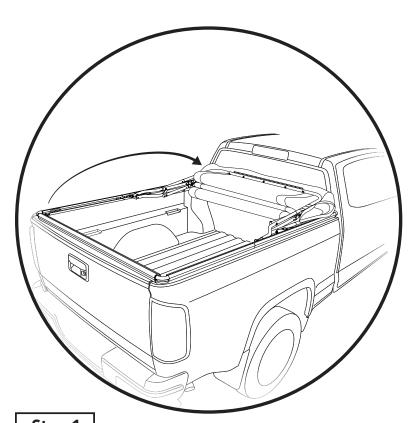
Select the correct DuraSeal Splice. Match the color of the splice with the color of the cavity of the crimp tool.

Place the crimp tool jaws in contact with the Splice tubing.

Insert the stripped wires until they butt inside the DuraSeal Splice. Crimp the wires in place on both sides of the DuraSeal Splice.

Allow the hot air gun to warm up. Position the DuraSeal Splice in the reflector of the Hot Air Gun. Apply heat to shrink the sleeve of the Splice until the adhesive melts and flows around the extremities of the sleeve.





Step 1

To open the top:

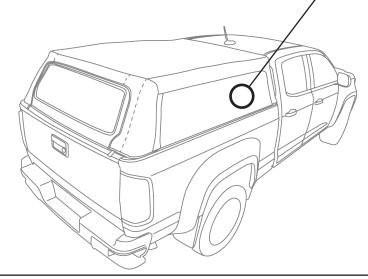
Unzip and remove Side Curtains.

Unzip and remove Rear Window.

Release plastic tabs from rails all around.

Flip rear corners of top fabric up onto roof.

Fold the top forward so that all the bows collapse and rest on the Front Rail.

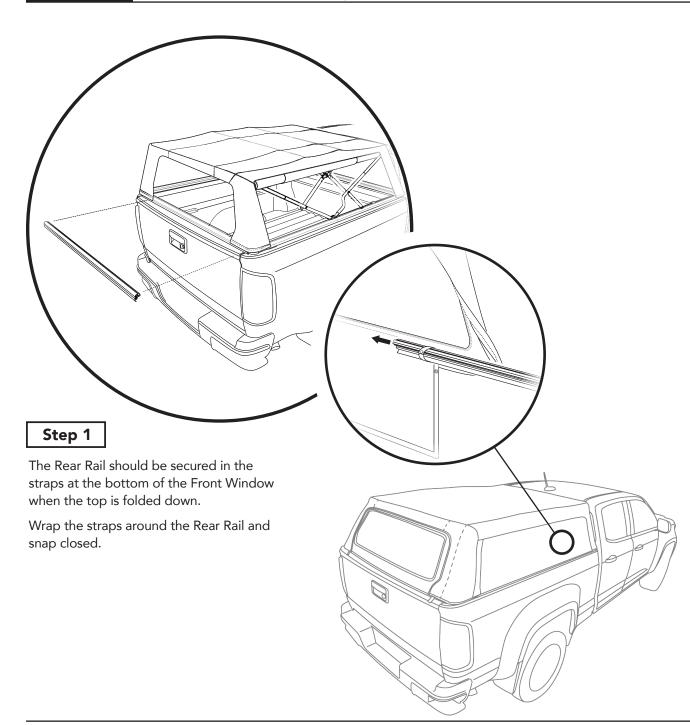


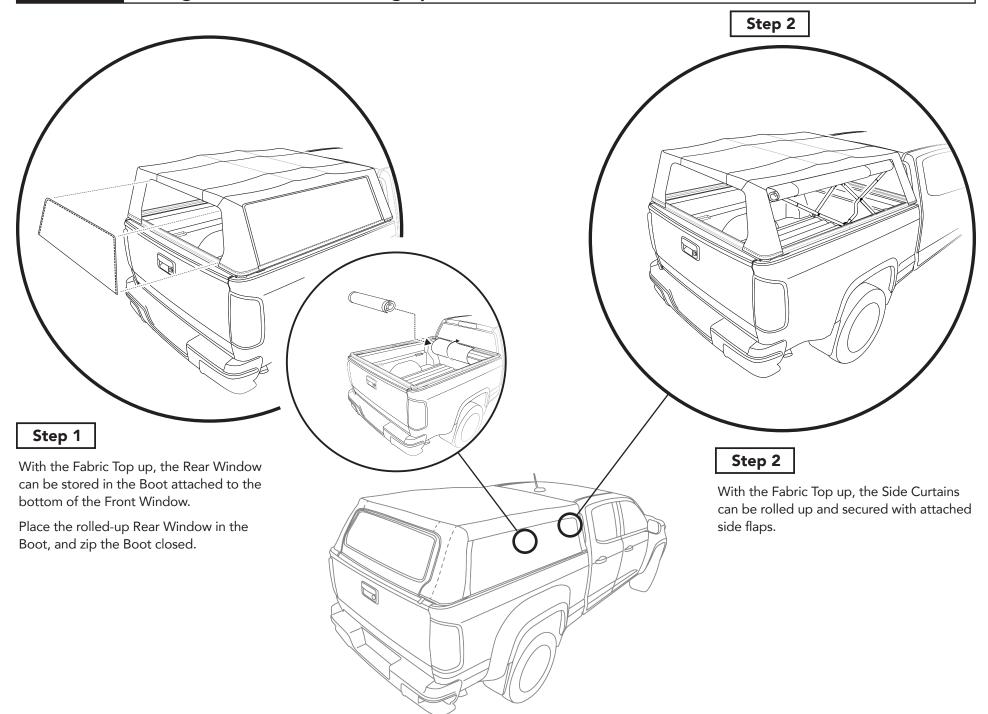
Step 2

Step 2

Protect the top fabric by wrapping the Boot attached to the Front Window around the Fabric and Bows.

Secure the Boot by zipping it to the zipper for the Rear Window.







Warranty Information Supertop for Trucks

Vehicle Application:
Chevrolet Silverado & GMC Sierra 2019-Current 6.5' Bed
Part Number 77319

WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. ("Bestop" or "us" or "we") in our then-current terms of sale on our website (collectively, the "Terms"), Bestop represents and warrants that: the covered products listed in the "Covered Products and Warranty Periods" section (a "Product") will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner. This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATUTORY OR OTHER WARRANTIES INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY.

EXPRESS DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENTOR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

EXCLUSIONS TO THE WARRANTY

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.

YOUR SOLE REMEDY

During the applicable warranty period, Bestop shall, at its option, either repair or replace any Product that it confirms, in its discretion, is non-compliant with the warranties herein. Bestop will not pay for labor charges associated with installation or removal of the Product. Should a specific Product be discontinued, Bestop may, at its option, replace the discontinued Product with a current product or like product.

Please retain your proof of purchase. Original proof of purchase for the Product must accompany any warranty claim. If you have a warranty claim, first you must email Bestop Customer Service at csbestop@bestop.com for instructions. All claims must be emailed to csbestop@bestop.com within 30 days of discovery of a defective Product, but in no event later than thirty days after the end of the applicable Warranty Period (the "Warranty Notice Period"). Warranty claims made after the Warranty Notice Period are null and void and Bestop shall have no responsibility with respect to such claims.

THIS SECTION SETS FORTH BESTOP'S SOLE OBLIGATION & YOUR SOLE REMEDY WITH RESPECT TO ANY DEFECTS OR OTHER PRODUCT ISSUE. ANY PRODUCTS REPLACED UNDER TERMS OF THIS WARRANTY WILL BE COVERED UNDER TERMS & BALANCE OF THE DURATION OF THE ORIGINAL LIMITED WARRANTY FOR SUCH PRODUCT.



Warranty Information Supertop for Trucks

Vehicle Application: Chevrolet Silverado & GMC Sierra 2019-Current 6.5' Bed

Part Number 77319

COVERED PRODUCTS AND WARRANTY PERIODS: The warranty time periods are as follows for Products manufactured by Bestop:

BESTOP® LIMITED LIFETIME WARRANTY

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top EZFold™ Soft Tonneaus Floor & Cargo Liners ZipRail™ Soft Tonneaus Pet Barriers EZRoll™ Soft Tonneaus

BESTOP® 5-YEAR LIMITED WARRANTY

Trektop® NX Glide™ Top (non-Twill) Sunrider® for Hardtop (non-Twill)Replace-a-Top™ Top (non-Twill) Trektop® NX Top (non-Twill) Sailcloth Replace-a-Top™ Supertop® NX Top (non-Twill)
Tigertop™ and Halftop™ Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck
EZ Fold Hard Tonneau

BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY

Powerboard® & Powerboard® NX Trekstep®, Side Mount Trekstep®, Rear Mount

BESTOP® 3-YEAR LIMITED WARRANTY

Pavement Ends Sprint Top

BESTOP® 2-YEAR LIMITED WARRANTY

Trektop® Classic Soft Top RoughRider™ Soft Storage

BESTOP® 1-YEAR LIMITED WARRANTY

All other Bestop® & Pavement Ends $^{\text{TM}}$ products not specified above.

For further information or request for warranty work, please contact:

Bestop Inc. Customer Service Toll-Free: (800)845-3567 Main: (303)465-1755

E-mail: csbestop@Bestop.com Website: www.Bestop.com

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