



AMERICAN CAR CRAFT INSTRUCTIONS

C5 CORVETTE FRONT CORNER MARKER LIGHT GRILLES

PART # 032025



PARTS INCLUDED:

___ 2-Stainless Mesh Marker Light Covers

___ 1-Adhesive Promoter Tube

This new grille kit is a beautiful and unique accessory designed to be the finishing touch when added to your C5 containing our brake duct and front fog light grilles.

1. Thoroughly clean the corner marker to remove any and all road grime, dirt and wax. Apply the adhesive promoter provided along the entire perimeter of the marker light and allow a few seconds to dry.
2. Your new grilles have been sent to you flat in order to force you to shape the grille by hand. This will insure a nice perfect fitment. It is **CRITICAL** that the shape be perfectly matched in order to insure that the grilles do not become detached long term. This can be done with your hands very easily and if you think for a moment about the fact that metal will not bend itself out of place then you could expect that the grilles will stay perfectly in position so long as you do not apply the grilles using the adhesive attachment tape to maintain its shape. Take a little time to achieve a nice contour to the factory shape and your grilles will stay in place forever.
3. Now that you have achieved a nice contour of the grilles simply peel the release liner from the back of the grille and then carefully place them into position pressing firmly along the grille perimeter to insure a nice bond.

TECH TIP: American Car Craft has available a lenses blackout kit #C509-4A (ask your favorite Corvette Retailer how to order one). This kit is a thick lenses protector made of a dark smoke color. This kit will greatly enhance the appearance of the diamond mesh grilles offering a sleek sparkling look to the grilles. This appearance will also help the grilles to match the dark background of the brake duct and fog light grilles.

INSTALL INSTRUCTIONS LENS BLACKOUT KIT:

2-12mil Vinyl Covers

2-Adhesive Promoter Packs

(Must be installed first)

This kit includes two 12mil vinyls self stick lens protectors designed to give a nice blacked out look to your C5 turn signal as well as guard against rocks and other types of road debris from cracking your light both a decorative and useful accessory.

1. Thoroughly scrub clean the surface of your two turn signals with alcohol to remove any and all wax or road grime and dirt.
2. Once you have cleaned the lenses swipe the entire cover with the adhesive promoter provided and allow a few minute to dry.
3. Before you peel and stick the vinyl place them into position to familiarize yourself with just how they are intended to be placed. It would be very helpful to draw a couple of cross hairs onto the vinyl and paint to allow you to place them exactly in the correct position when you are ready to install them. You can do this with a china marker or grease pencil.
4. Now that you are ready to install the covers peel the release liner completely. Set the vinyl into position and use your thumb to firmly press the vinyl onto the lens as you force the material to contour to the shape of the lens. Although there are many types of squeegee's that can do this job we find that your thumb will give you more control to keep out any air bubbles and will also allow you to contour the material with a greater level of success. Once you are done use a heat gun or hair drier to heat the material so that it can be thermal formed to the lens this will help the cover from ever lifting up or popping out of shape long term.

If any questions or problems occur during installation, please contact American Car Craft at 727 861-1500.

Thank You and Enjoy Your Purchase.