



**AMERICAN CAR CRAFT INSTRUCTIONS**

**C5 CORVETTE BILLET GRILLE INSERTS  
PART #032010**



**PARTS INCLUDED:**

- 2- Billet Grille Inserts
- 4- Long Zip Ties
- 2-Stainless Brackets
- 2-Adhesive Promoter Packs

**PLEASE READ ENTIRE INSTRUCTIONS BEFORE BEGINNING INSTALLATION!!**

1. Using 2" masking tape, line the entire area, top bottom and sides of both your left and right fog light openings to protect your painted surface.
2. Temporarily insert one of the grilles. Looking at the vertical bars behind the grill, mark their location on the top and bottom of the masking tape then remove the grille.

3. You have been provided with two stainless brackets marked driver and passenger. These brackets are to be installed with the red attachment tape facing up and the tab the tape is mounted to facing towards the back of the car. Before installing these brackets prep the upper opening of the black fog light housing area by first cleaning with household isopropyl alcohol to remove any and all dirt, and then swipe the top area once with the adhesive promoter (provided). Remove the red liner from the bracket and insert the bracket by gently lifting the lower painted grill opening away from the black fog light housing surround slipping the lower tongue of the stainless bracket underneath the painted area as you line up the vertical bars of the bracket with the two marks you made earlier on your masking tape. Then set and press the top so that the entire bracket fits upright into position. PLEASE NOTE: It will be necessary to squeeze the bracket like an accordion into a tighter “Z” shape. This will help you maneuver the bracket under the painted edge. Then line the two vertical legs of the bracket to your marks and decompress the brackets so as to allow you to affix the attachment strip to the fog light housing.
4. Once the bracket has been successfully positioned and installed you can now mount your grille. Place your grille into position zip tie it into place using two of the zip ties (provided) place one around each vertical bar of both the grille and the bracket and secure into position by pulling tightly. Be sure to position the head of the zip tie as close to the rear as possible before fully tightening. Once secured in place snip the excess tie away from the zip tie head the shift the head out of sight using a small screwdriver to force the head to the rear.
5. Remove the protective masking tape and repeat steps 2-5 for the opposite side.

**If any questions occur during installation, please contact  
American Car Craft at 727-861-1500.**

**Thank You and Enjoy Your New Purchase!**

**AMERICAN CAR CRAFT**  
18924 SAKERA ROAD-HUDSON FLORIDA 34667  
Phone # 727-861-1500 Fax # 727-861-1520  
[www.americancarcraft.com](http://www.americancarcraft.com)