



Doorsills Etched GM LICENSED Brushed 2pc

1997-2004



## AMERICAN CAR CRAFT INSTRUCTION

### C5 Brushed Stainless GM Licensed Doorsills Part #031012



#### **PARTS INCLUDED:**

- 2-Stainless Doorsills
- 2-Adhesive Promoter
- 2- 32" of 1/8" Chrome Molding Strips

**PLEASE NOTE THAT THIS IS A PERMANENT INSTALLATION AND THE NEW DOORSILLS CANNOT BE REMOVED WITHOUT DAMAGING THE PART. PLEASE NOTE YOUR CAR WILL NOT BE DAMAGED IN ANY WAY.**

Your new doorsills come to you with a protective liner that you will remove after installation. This will help produce a nice clean install.

1. Thoroughly clean the surface area first with soap and water then with household isopropyl alcohol.
2. Then swipe the same area with the adhesive promoter (provided). This promoter will guarantee a good permanent bond.
3. **VERY IMPORTANT!!!!** Gently pre-bend the sills to fit. **The metal is flexible enough to allow you to gently curve it so that the sills fit and conform to the door area without forcing it to lay flat.**
4. When you are satisfied with the fit, remove the red liner from the attachment tape and firmly press.
5. **IT IS VERY IMPORTANT THAT YOU SLOWLY INSERT THE SILLS INTO PLACE, KEEPING THE LARGE FLAP AWAY FROM THE CAR. THE ATTACHMENT TAPE IS VERY RELIABLE AND IT MIGHT BE A GOOD IDEA TO MAKE A COUPLE OF TEST FITS BEFORE PULLING THE RED LINER!**

**YOU HAVE ONLY ONE SHOT AT THIS SO GO SLOWLY!**

6. Once in place pull the protective liner off the sills.
7. **OPTIONAL STEP:** You have been provided with two lengths of 1/8” chrome molding. This has been supplied should you elect to use the trim to close the small space between the tongue of the sill and the painted surface of the car. To apply swipe a thin bead of the remaining adhesive promoter directly to the paint surrounding the tongue of the stainless sill. Begin by peeling back a small portion of the red release liner as you place the trim onto the paint directly against the new stainless sill, work your way along the edge as you pull the liner pressing the molding firmly to set the trim into position. As you approach the end simply cut the excess molding with a scissor or snap knife and press the end firmly to set.

**Thank you and enjoy your purchase!**

**If any questions occur during installation, please contact  
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