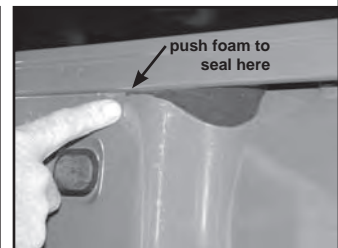
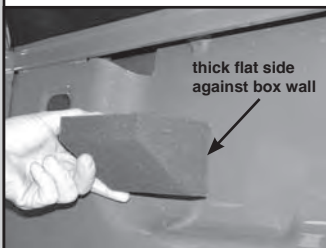


- PARTS:**
- |   |                                     |
|---|-------------------------------------|
| (1) front seal "L" shape w/ double adhesive | (6) small foam wedge                |
| (1) rear seal "L" shape w/ single adhesive  | (2) TrailSeal 22" long each         |
| (2) large foam wedge                        | (3) 1½" diameter clear seal sticker |
|   | (2) "L" shape seal approx. 5" long  |
|   | (2) alcohol pad                     |



**Important:** This kit contains adhesive seal. For best results, avoid touching adhesive. Areas to which adhesive adheres should be cleaned and dried. Then wiped with alcohol pad. During application of seal if cleaned surface is touched or becomes dirty, stop, clean and dry before continuing.

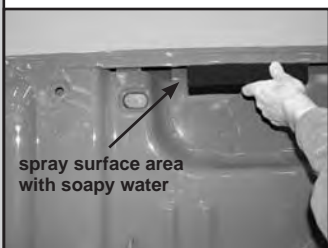
**1 | SMALL FOAM WEDGE AT FRONT AND MIDDLE**



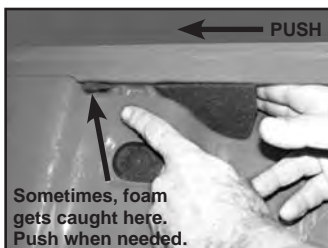
- a) At front corner (behind cab) use 1 small foam wedge positioned as shown. Thick side against box wall.
- b) Hold up under box lip and compress foam to fit inside lip.
- c) Then push and compress foam into box cavity a little at a time.
- d) Continue pushing foam into cavity until it fills small opening. Then pull back slightly to fill large cavity.

**REPEAT STEP 1 FOR ALL SMALL WEDGE PIECES ON BOTH SIDES OF BOX  
(front corner and mid section box cavities)**

## 2 LARGE FOAM WEDGE AT REAR



spray surface area with soapy water



Sometimes, foam gets caught here. Push when needed.



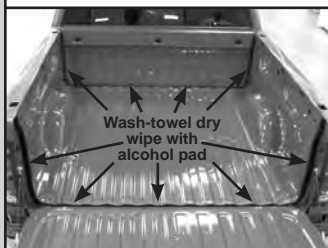
Foam sealing small opening



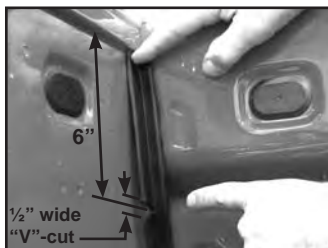
Now gently pull back and work foam to expand and fill large cavity

- a) At rear of box, spray with soapy water for easier installation. Place long foam up under box lip. (thick side against box wall)
- b) Compress foam and push while guiding lead end into cavity.
- c) Push until leading end fills small opening nearest tailgate.
- d) Then gently pull on back of foam until it expands to fill the large cavity. Repeat step 2 for other side.

## 3 "L" SEAL DOUBLE SIDE ADHESIVE AT FRONT



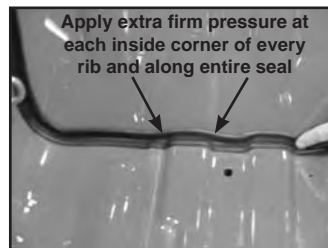
Wash-towel dry wipe with alcohol pad



6"  
1/2" wide "V"-cut



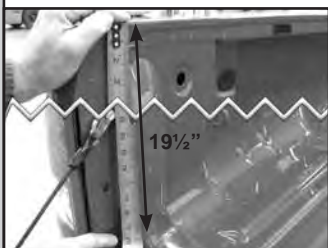
Push here firmly to ensure seal conforms to box contour



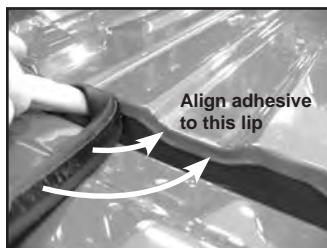
Apply extra firm pressure at each inside corner of every rib and along entire seal

- a) **Thoroughly clean inside area of box** (where seal adheres) with mild soapy water. Towel dry. Wipe with alcohol pad (save 2nd alcohol pad for later). See above.
- b) Behind cab begin with "L" seal having adhesive on both legs. Make V-cut 6 inches down in leg adjacent to side of box as shown.
- c) Peel adhesive protector as needed from both legs. Begin adhering seal to inside corner where box walls meet. **Push firmly in center of seal** following contour of box down to floor.
- d) Continue around corner. At floor, leave protective backing to wall side. Work across floor **with firm pressure up and down each rib**. Then peel backing off wall side and apply pressure to it. Next continue with both seals up box. Stop at box contour near top. Leave adhesive protectors on - mark and **cut seal to length for top and V-cut - as at top of other side** -then finish adhering.

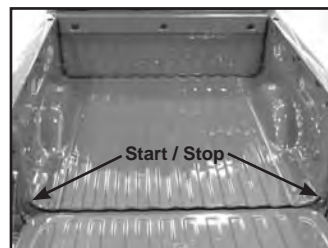
## 4 "L" SEAL SINGLE SIDE ADHESIVE AT REAR



19 1/2"



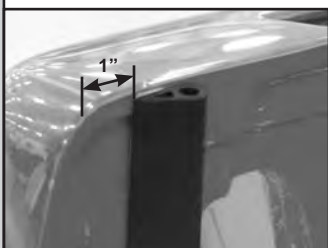
Align adhesive to this lip



Start / Stop

- a) At tailgate, measure from top of box down to 19 1/2" and make small mark. Repeat on other side.
- b) Note: Make sure this area is still clean. Use "L" seal with adhesive on one leg. Align seal with mark and adhere along round corner as shown.
- c) Continue applying seal to lip along bed floor following up and down the ribs. **Use firm pressure**. Continue on stopping at mark on opposite side.
- d) Seal at rear should resemble image above when done.

## 5 TRAILSEAL® AT REAR



1"



Apply extra pressure to seal this gap

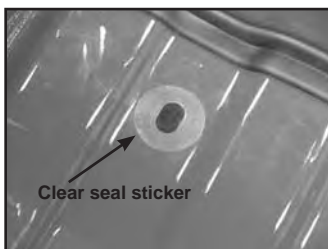


- a) At top of box, by tailgate (makes sure area is still clean) start applying TrailSeal 1" back as shown above.
- b) Follow contour of ridge and continue down toward box floor.
- c) At the bottom, curve trailseal under the "L" seal as shown.
- d) When done, corner should look like above. Apply firm pressure up and down entire trailseal. Repeat step 5 on opposite side.

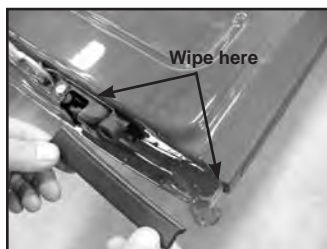
## 6 CLEAR SEAL STICKER AND 5" "L" SEAL



Clear seal sticker



Clear seal sticker



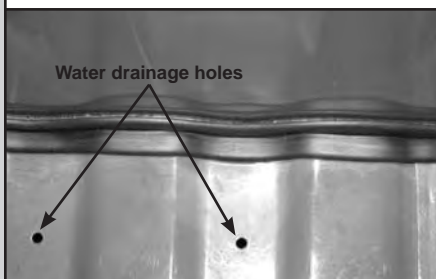
Wipe here



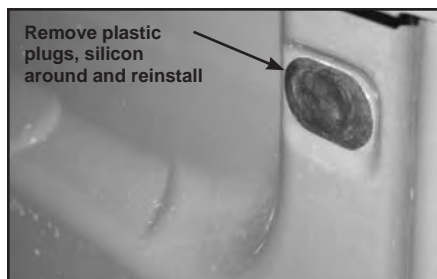
"L" seal

- a) At tailgate end locate round hole. Wipe with alcohol pad. Apply a clear seal sticker over hole. Repeat for hole on opposite side.
- b) Locate oblong hole on box floor behind cab. Wipe with alcohol. Apply clear seal sticker over hole.
- c) On tailgate, wipe area shown above with alcohol pad-both sides of tailgate. Then apply short piece of "L" seal to tailgate.
- d) When done seal should look like above at both sides of tailgate. Apply firm pressure to adhesive on both seals.

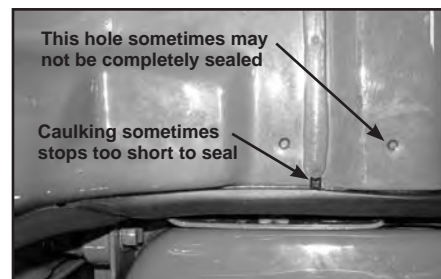
**NOTE: Manufacturing standards for truck boxes are not leak proof and may not be completely sealed with this kit. This is not a defect of the box nor a defect of this seal kit. If maximum protection is desired, locate and apply clear silicon to any areas of concern. See below for examples. (Silicon is not included with seal kit)**



Water drainage holes



Remove plastic plugs, silicon around and reinstall



This hole sometimes may not be completely sealed

Caulking sometimes stops too short to seal

- a) Water drainage holes on floor behind cab. Seal with silicon if desired.
- b) Black nylon wall plugs. Seal if desired by removing each one applying silicon around perimeter and reinstalling.
- c) Sometimes hole is not sealed on floor and OEM caulking sometimes stops short at end of box. Seal with silicon if desired.